SOTERIA

DISTINCTIVE COMPOSITE DOORS

BROUGHT TO YOU BY

Tradelink







# Tradelink™

*Introducing*
*The Soteria Range*
*of Composite Doors*

**TRADELINK work with a leading innovator in the composite door industry, with a reputation for building the highest quality doors.**

SOTERIA foam filled composite doors are developed specifically for the UK market, with a wide range of door designs appealing to both the commercial and retail sector.

Our products come with the relevant accreditations to ensure peace of mind for our customers.

The factories at Tradelink carry UKAS accredited certification. In essence this guarantees that the production of the products you are purchasing are being independently monitored to ensure they comply to all relevant industry quality assurance standards. Every door is quality stamped, giving customers peace of mind on manufacturing process and quality.

The SOTERIA door has also passed the rigours of PAS 24 in line with Approved Document Q, offering the highest level of security, with increased resistance to forced entry, and reinforced GRP skins as standard.

When it comes to supply, with SOTERIA, the emphasis is firmly on choice.



SOTERIA
DISTINCTIVE COMPOSITE DOORS

*"In Ancient Greek mythology, Soteria was the goddess of safety and salvation, deliverance, and preservation from harm."*

A new SOTERIA composite door from Tradelink encompasses all these attributes.

With a wide range of styles and colours to choose from with the latest security feature available for every door, a SOTERIA door is the right choice for you.

Invest in an SOTERIA door and choose style, security and personality for your home.

GRAINED
TRADITIONAL DOORS



GRAINED
CONTEMPORARY DOORS



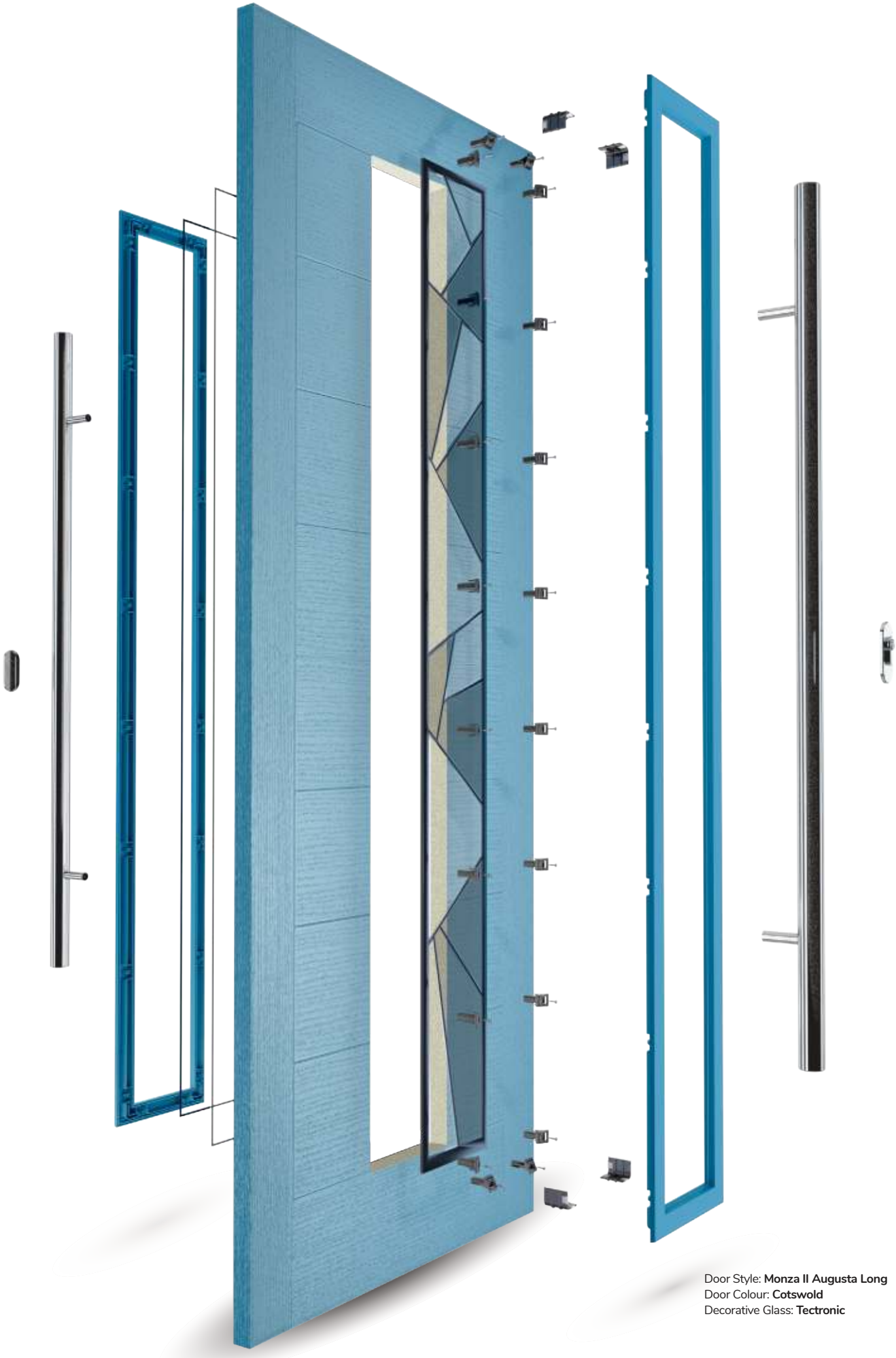
GRAINED
DESIGNER DOORS



HYBRID
SOLIDCORE DOORS







Door Style: **Monza II Augusta Long**
Door Colour: **Cotswold**
Decorative Glass: **Tectronic**



6/4 Panel Combi | 4 Panel Pre-aperture | 4 Panel Blank Top | Craftsman | 3-Quarter | Farmhouse | Monza II | Flush Grained | Links Smooth | Side Panel

## Composite Construction and GRP Skins

The SOTERIA composite door is the minimal-maintenance alternative to traditional door materials. It has 4mm reinforced GRP skins, finished in either woodgrain or Tradelink's unique smooth/etched finish that perfectly matches aluminium, delivers kerb appeal for any property. The TRADELINK door outperforms other market alternatives with outstanding thermal performance. Inside, the PU foam core reduces heat loss and is encompassed by an LVL (Laminated Veneer Lumber) subframe to provide strength and rigidity. The door protects the home from the elements and will have minimal thermal expansion and contraction rates under extreme temperature variations which is perfectly normal.

## Exclusive Glazing Cassettes

The SOTERIA Composite door range uses Tradelink's glazing cassette system with revolutionary Foam in Place technology. Tradelink also offers the unique Inox™ cassette system finished in stainless steel or black matt finish.



FLiP® Standard | FLiP® Flat Grained | FLiP® Flat Stipple | FLiP® METALLiC | Inox™ Stainless Steel | Inox™ Black Stainless Steel

## RIGID FRAMES

SOTERIA composite door frames combine strength and durability with exceptional thermal performance, all in a style that perfectly matches the rest of the SOTERIA range of products.

As standard, SOTERIA composite doors use frames manufactured using the market leading Rehau uPVC sytem, kitemarked to BS EN 12608:2016. Rehau is the largest single producer of uPVC window and door systems in the UK and is part of one of the worlds leading polymer groups.



REHAU

## For the complete Premium Aluminium look.

## ULTRA-RIGID, PREMIUM ALUMINIUM FRAMES BY SHEERLINE.

The prestige composite door frame combines strength and durability with exceptional thermal performance utilizing a unique Thermlock thermal break all designed and manufactured in the UK.



SHEERLINE® ALUMINIUM WINDOWS AND DOORS

# Door Finishes

Texture is so important to the overall aesthetics of the door design. Composite doors are available in three finishes:



### Woodgrain

An authentic woodgrain texture presented flush for a blank canvas or with highly-defined mouldings for a traditional look.



### Monza II

A linear panel design and book-matched woodgrain detail. Totally unique and totally contemporary.



### Links

Designed to match the smooth finish of aluminium. Unique, clean and totally customisable.

# Thermal Performance

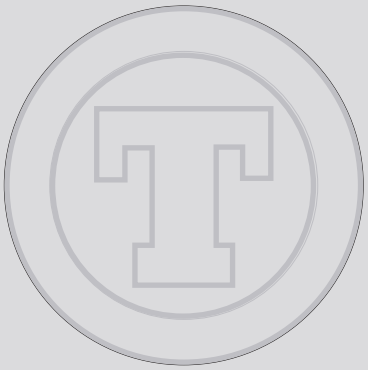
## The Tradelink SOTERIA composite doors are thermally efficient by design.

The warm foam core allows the door to have a significantly better 'U' value than any other option on the market and our entire range meets with the requirements of the current Building Regulations.

Our full door range complies with Document L when using as a minimum a standard 3 chamber profile system & low aluminium threshold.

There are various upgrades to the glass options which increase the thermal performance of the door.



Door Style: **Flush 3 Square**
Door Colour: **Vanilla**
Decorative Glass: **Artemis**

SOTERIA
DISTINCTIVE COMPOSITE DOORS

## Performance

The SOTERIA composite door offers a truly appealing entrance for any home, with a high-definition smooth or grained GRP outer skin that will look stunning for years to come. The door offers stability from the elements with its inner core of LVL encased with composite stiles and rails for protection against any water ingress. Our doors usually have a grained PVC edge to the hinge and lock side in either White, Chartwell Green, Anthracite Grey, stain or paint finish.

The inner core is manufactured from high density polyurethane foam, which offers exceptional thermal efficiency and will help to reduce energy bills in comparison with any other door on the market.

## Security

We take security very seriously. The SOTERIA composite door comes with security features which stand up to current security standards, including PAS 24, in line with Approved Document Q.

We provide a selection of the latest security hardware including multi point locks and high security cylinder and handle combinations.

Glass units which comply with Approved Document Q must contain one pane of class P1A (EN356) glass, which must be 6.8mm, security laminated.

This is available as an option on glass within our doors at an additional optional extra cost.

## Colours

With our high-performance paint technology and state-of-the-art paint lines, we can offer any colour door which can even complement the colour options on frames. This provides a fantastic choice for the home. In most cases the doors come in white as standard on the internal side, however, for your own individual requirements we may be able to offer different or bespoke options, see our colour ranges on page 10 for more information.

## Glass and Glazing

The visual impact of your door is enhanced by your choice of glass. Depending on the style, the units will be either a double or triple glazed unit.

The glazing cassette system is re-glazeable and passes PAS 24:2016 security attack tests.

## Secure Locking

Platinum 3 Star Cylinder

Maximum security, complete versatility.

The new multipoint locking solution from Yale.

See Page: **86**



Yale®

Secured by Design

SBD

Official Police Security Initiative

# Door Styles

A range of traditional doors designed to replicate the most popular timber doors and come with highly defined mouldings and realistic woodgrain embossing on the surface. Whether for a Victorian home, a modern townhouse or a farmhouse cottage, these doors always enhance to the appearance of the entrance.

TRADITIONAL



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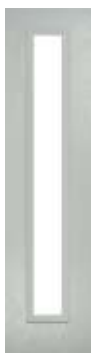
**Farmhouse Solid**
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**Merion**
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**Merion 4Grid**
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**Sidepanels**
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A selection of modern styles using our non-moulded, woodgrain doors and glazed using the Flat Grained cassette option. For a more European look, choose the stunning Tradelink stainless steel cassettes of the inox range.

## CONTEMPORARY



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A designer collection of unique door: the smooth/etched LINKS door, glazed using the Flat Textured cassette choice, or the stunning Monza II door with our flat grained or stunning stainless-steel cassettes.

## DESIGNER



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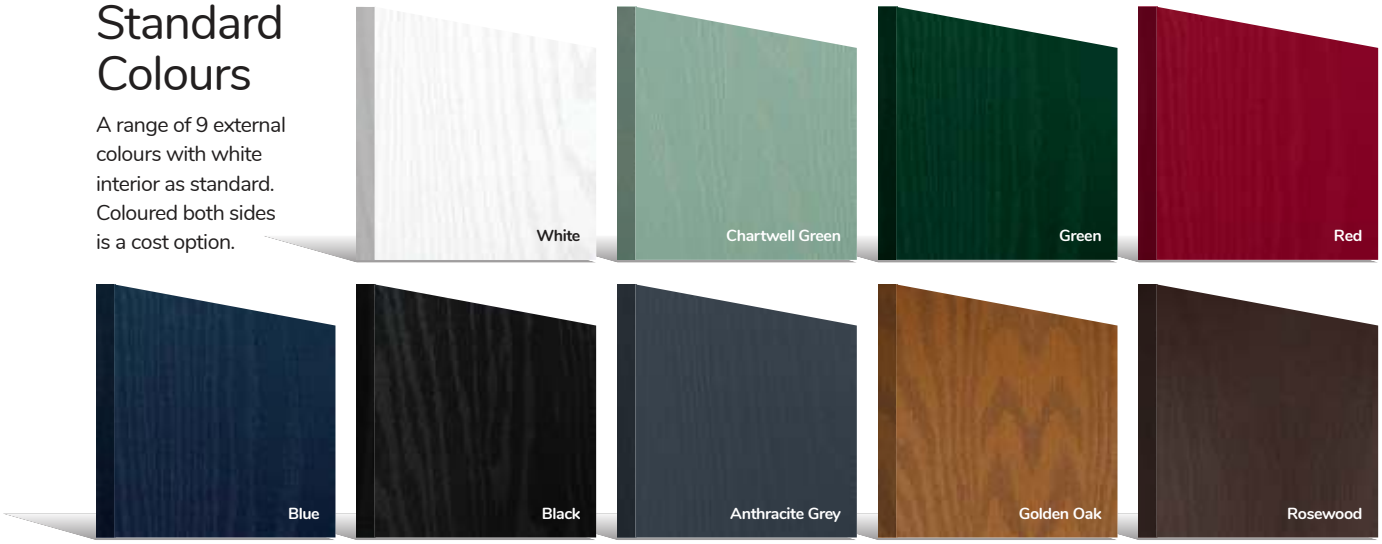


**Links Augusta Long**
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# The Tradelink Colour Ranges...

## Standard Colours

A range of 9 external colours with white interior as standard. Coloured both sides is a cost option.




## Premium Colours

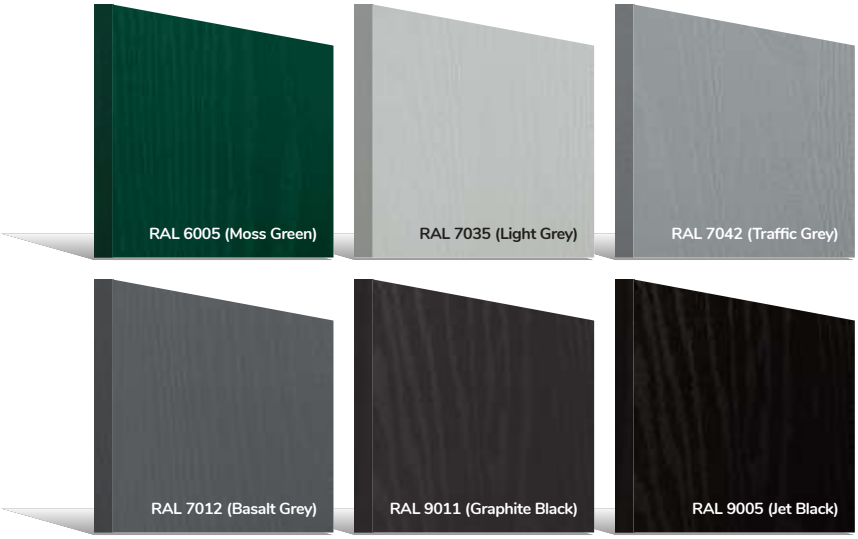
Our range of 37 premium colours finished in a Semi-Matt, Satin or Semi-Gloss sheen dependent upon colour.



# RAL Colours

Any RAL colour* is available from Tradelink as a special order. Here are a small selection of the most requested colours as an example:




# New Patina Colours

An exciting range of 6 new patina colours are available exclusively on the Monza II door. See page 55 for details.






Door colours shown in this brochure should be used for guidance only. We have made every effort to match the colour and stain you see in the brochure so it's as close as possible to our paint when applied to the doors. Due to the nature of the product it is applied to, there is sometimes a difference between them which we cannot avoid. The colour, intensity and sheen level may differ from the paper print version and we do not accept any liability for this for whatever reason. Some colours, may be subject to additional leadtime, and costs. To ensure that you are getting the right colour on your door, ask for your Tradelink colour swatch today.

* Some RAL colours containing luminous elements are unavailable

SOTERIA

DISTINCTIVE COMPOSITE DOORS

# GRAINED TRADITIONAL DOORS

*A Perfect Blend of Elegance & Heritage*

# Carnoustie

including Birkdale and Penina options

Our most popular composite door option which is now available in a choice of three glazing styles.




Door Colour: **Wedgewood** | Door Glass: **Kew**





## Doorstyle Options



Carnoustie | Birkdale | Penina

Door Colour: **Slate**
Door Glass: **Birchwood**



Door Colour: **Stormy Seas**
Door Glass: **Louisiana**



Door Colour: **Chartwell Green**
Door Glass: **Milan**



Door Colour: **Twilight**
Door Glass: **Lanesborough Blue**





Door Colour: **Anthracite Grey**
Door Glass: **Cubic**




Door Colour: **Cotswold**
Door Glass: **Astoria**

Door Colour: **Shadow**
Door Glass: **Metropolis**



Door Colour: **Clay**
Door Glass: **Mercury**



Door Colour: **Very Berry**
Door Glass: **Belgravia**



Door Colour: **Silver Grey**
Door Glass: **Tranquility Zinc**





Door Colour: **White** | Door Glass: **Impression**

# Pinehurst

An evolution of a traditional style with its square top lites.




Door Colour: **Military Grey** | Door Glass: **Louisiana**





Door Colour: **Emerald**
Door Glass: **Victorian Border**



Door Colour: **Mushroom**
Door Glass: 4 **Bevel Square**



Door Colour: **Azure**
Door Glass: **Artemis**



Door Colour: **Citrine**
Door Glass: **Belgravia**





Door Colour: **Bahia Blue**
Door Glass: **Cubic**



Door Colour: **Dusky Pink**
Door Glass: **Trinity**

**FLiP® Standard Cassette Option**

# Troon

including Muirfield option

The traditional six-panel door can be enhanced with either two or four small glazing details.




Door Colour: **Shadow** I Door Glass: **Metropolis**





## Doorstyle Options



Troon



Muirfield



Solid

Door Colour: **Very Berry**
Door Glass: **Prestige**



Door Colour: **Cotswold**
Door Glass: **Hathaway**



Door Colour: **Bolero**
Door Glass: **Bloomsbury**



Door Colour: **Anthracite Grey**
Door Glass: **Milan**



## TRENDING COLOURS






Door Colour: **Stormy Seas**
Door Glass: **Louisiana**



Door Colour: **Putty**
Door Glass: **Trio Diamond**



Door Colour: **Chartwell Green**
Door Glass: **Belgravia**

**Muirfield Option**

# Riviera

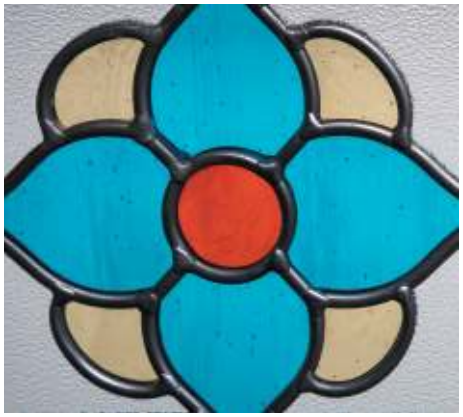
including Portrush and Sunburst options

A traditional favourite with just a hint of modern, the Riviera is also available in Portrush and Sunburst options shown below.

All doors are available as HYBRID **GRIPCORE** DOORS
See Page 70 for more details



Door Colour: **Paradise Green** | Door Glass: **Hathaway**





## Doorstyle Options



Riviera



Portrush



Sunburst

Door Colour: **Nimbus**
Door Glass: **Prestige**



Door Colour: **Clotted Cream**
Door Glass: **Stardrop**



Door Colour: **French Blue**
Door Glass: **Bloomsbury**



Door Colour: **Mulberry**
Door Glass: **Impression**



## TRENDING COLOURS






Door Colour: **Victory Blue**
Door Glass: **Birchwood**



Door Colour: **Chartwell Green**
Door Glass: **Trio Diamond**




Door Colour: **Military Grey**
Door Glass: **Numbers***

**Portrush Option**

*Numbers is a bespoke glass design, customised to suit your number/ letter requirements. We use a standardised font but the position and scale may differ according to the number of characters requested.

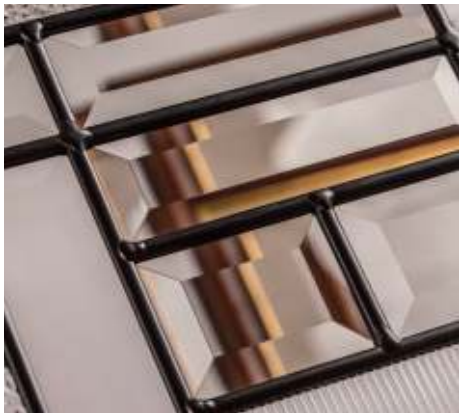
# Lytham

including 4Grid and 9Grid options

With its large glazed area, the Lytham lets light flood through. Also available with GridLite and our unique integral blind option.

All doors are available as HYBRID **GRIPCORE** DOORS See Page 70 for more details

Door Colour: **Black** I Door Glass: **Louisiana**





## Doorstyle Options



Lytham | 4Grid | 9Grid

Door Colour: **Shadow**
Door Glass: **Bloomsbury**



Door Colour: **Green**
Door Glass: **Impression**



Door Colour: **Citrine**
Door Glass: **Artemis**

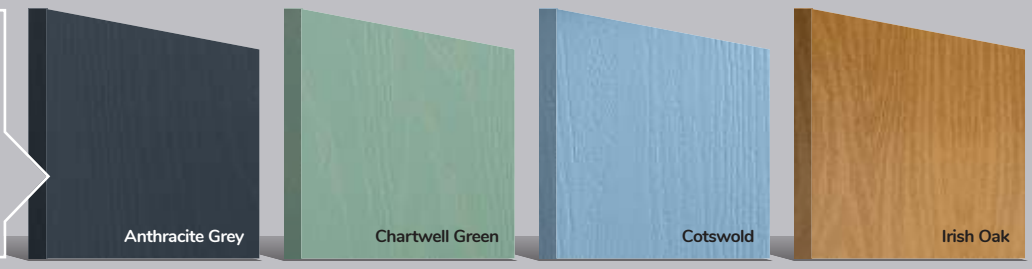


Door Colour: **Clay**
Door Glass: **Optimal**

**9Grid Option**



## TRENDING COLOURS






Door Colour: **Mushroom**
Door Glass: **Metropolis**



Door Colour: **Mulberry**
Door Glass: **Trio Diamond**



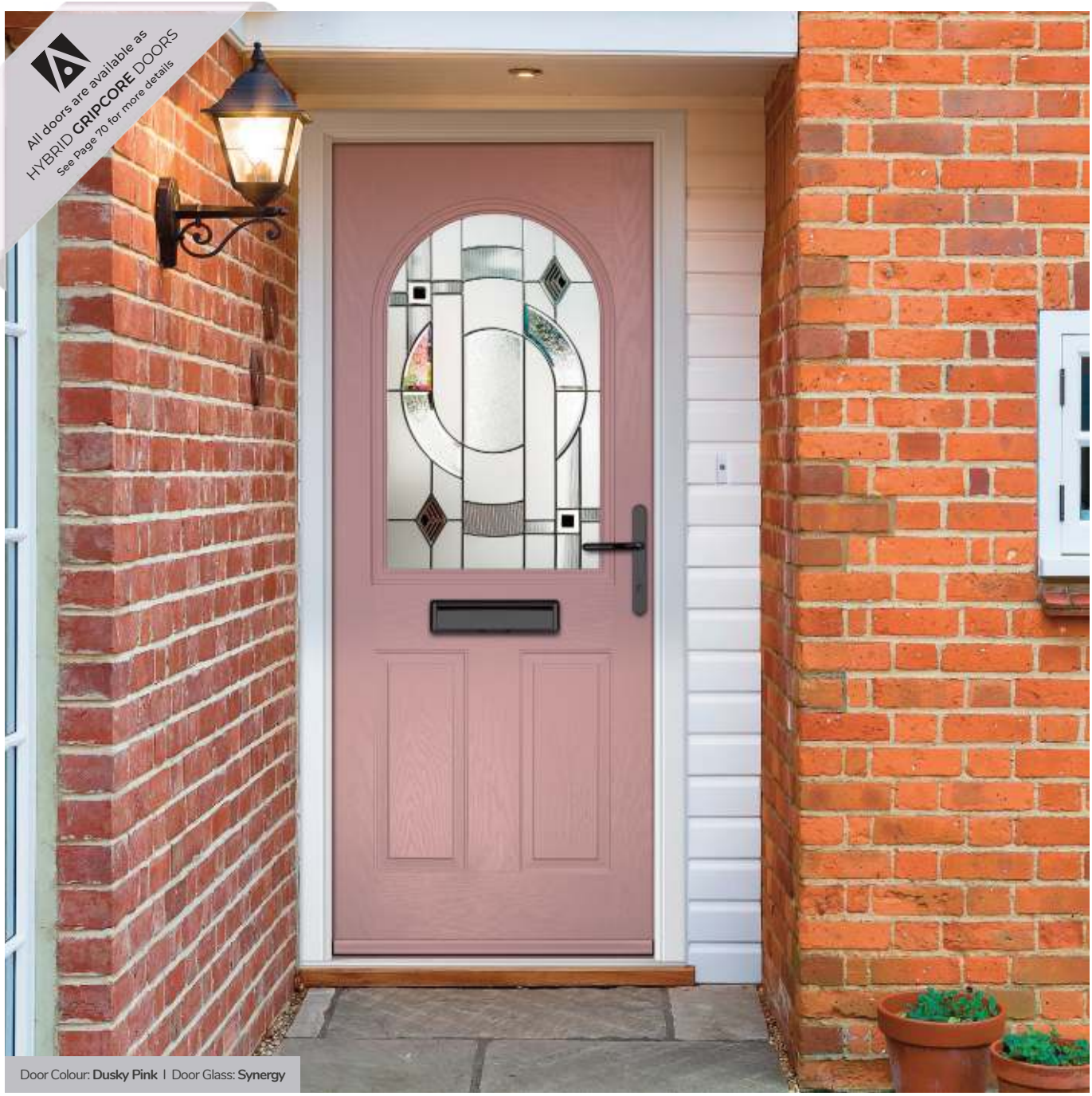
Door Colour: **Moonshine**
Door Glass: **Optimal**

**4Grid Option**

# Turnberry

including 11Grid option

The large arched glazed area of the Turnberry can also be enhanced with the GridLite option.




Door Colour: **Dusky Pink** | Door Glass: **Synergy**





## Doorstyle Options



Turnberry



11Grid

Door Colour: **Nimbus**
Door Glass: **Bloomsbury**



Door Colour: **Sage**
Door Glass: **Tranquility Zinc**



Door Colour: **Clotted Cream**
Door Glass: **Victorian Border**

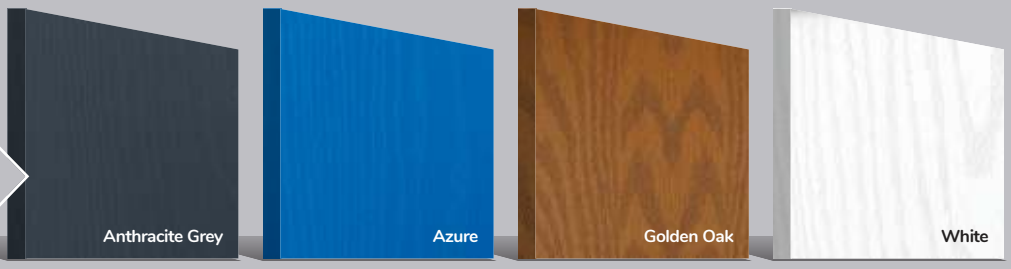


Door Colour: **Agate Grey**
Door Glass: **Renaissance Black**

Clear Option Also Available



## TRENDING COLOURS






Door Colour: **Chartwell Green**
Door Glass: **Onyx**



Door Colour: **Silver Grey**
Door Glass: **Aztec**



Door Colour: **Wedgewood**
Door Glass: **Optimal**

**11Grid Option**

# Gleneagles

including 4Grid option

With its eloquent design the Gleneagles is proving to be a very popular design enhanced even further with the grid option.




Door Colour: **Slate** | Door Glass: **Lotus**





## Doorstyle Options



Gleneagles



4Grid

Door Colour: **Moonshine**
Door Glass: **Indulgence**



Door Colour: **Twilight**
Door Glass: **Impression**



Door Colour: **Silver Grey**
Door Glass: **Synergy**



Door Colour: **Diablo**
Door Glass: **Onyx**



## TRENDING COLOURS






Door Colour: **Nimbus**
Door Glass: **Graphite**



Door Colour: **Black**
Door Glass: **Louisiana**



Door Colour: **Clotted Cream**
Door Glass: **Optimal**

**4Grid Option**

# St Andrews

Reminiscent of the door styles of the 1930's, the St Andrews door is available as a solid door option as well as a glazed.




Door Colour: **Mushroom** | Door Glass: **Essence**





## Doorstyle Options



St Andrews



St Andrews Solid

Door Colour: **Irish Oak**
Door Glass: **Impression**



Door Colour: **Wedgewood**
Door Glass: **Kew**



Door Colour: **Twilight**
Door Glass: **Panama**



Door Colour: **Victory Blue**
Door Glass: **Tranquility Zinc**



## TRENDING COLOURS















Door Colour: **Shadow**
Door Glass: **Tiffany**



Door Colour: **Clay**
Door Glass: **Hathaway**



Door Colour: **Golden Oak**
Door Glass: **Louisiana**

St Andrews uses Screw & Plug cassette system

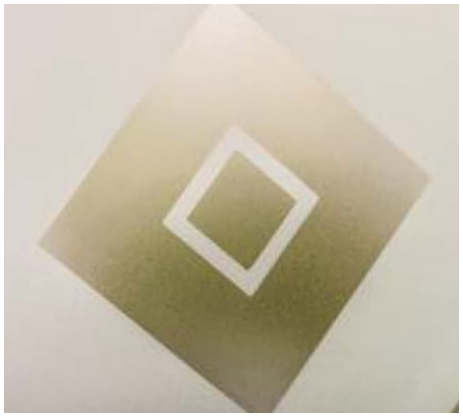
# Belfry

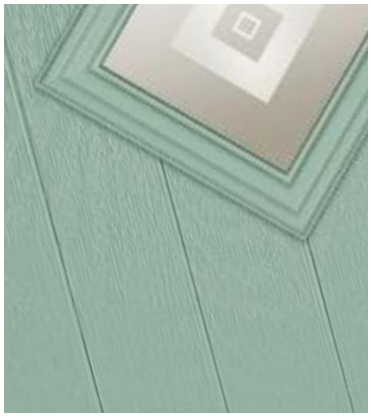
including Pevero option

The Belfry has a unique 'offset etched' detailing and comes in multiple glazing styles.




Door Colour: **Chartwell Green** | Door Glass: **Cubic**





## Doorstyle Options



Belfry



Belfry 3



Pevero

Door Colour: **Pale Pink**
Door Glass: **Artemis**
**FLiP® Flat Grain**



Door Colour: **Slate**
Door Glass: **Grange**
**FLiP® Flat Grain**



Door Colour: **Clotted Cream**
Door Glass: **Tranquility Zinc**
**FLiP® Standard**



Door Colour: **Sage**
Door Glass: **Lanesborough**
**FLiP® Standard**





Door Colour: **Wedgewood**
Door Glass: **Louisiana**
**FLiP® Standard** **Belfry 3 Option**



Door Colour: **Clay**
Door Glass: **Graphite**
**FLiP® Flat Grain** **Pevero Option**

# Sunningdale

The Sunningdale is available with a wide range of glass designs.

All doors are available as HYBRID **GRIPCORE** DOORS
See Page 70 for more details



Door Colour: **Slate** | Door Glass: **Graphite**





## Doorstyle Options



Sunningdale



Farmhouse Solid

Door Colour: **Florida**
Door Glass: **Trio Diamond**



Door Colour: **Moonshine**
Door Glass: **Louisiana**



Door Colour: **Clotted Cream**
Door Glass: **Milan**



Door Colour: **Stormy Seas**
Door Glass: **Artemis**



## TRENDING COLOURS

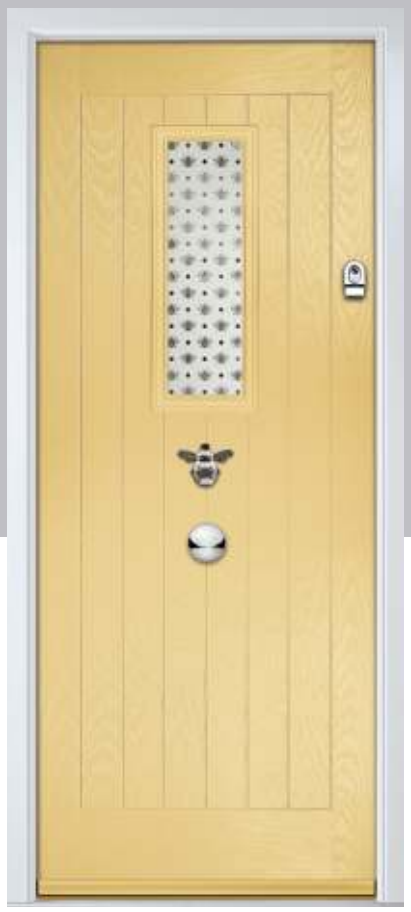





Door Colour: **Victory Blue**
Door Glass: **Birchwood**



Door Colour: **Dusky Pink**
Door Glass: **Prestige**



Door Colour: **Citrine**
Door Glass: **Hive**

**Chrome Bee Knocker available to order**

# Merion

including 4Grid option

The Merion is available with a complementary glass range designed specifically for this door style.




Door Colour: **Mushroom** | Door Glass: **Optimal**





## Doorstyle Options



Merion



4Grid

Door Colour: **Very Berry**
Door Glass: **4 Bevel Square**

**4Grid Option**



Door Colour: **Chartwell Green**
Door Glass: **Artemis**



Door Colour: **Anthracite Grey**
Door Glass: **Louisiana**

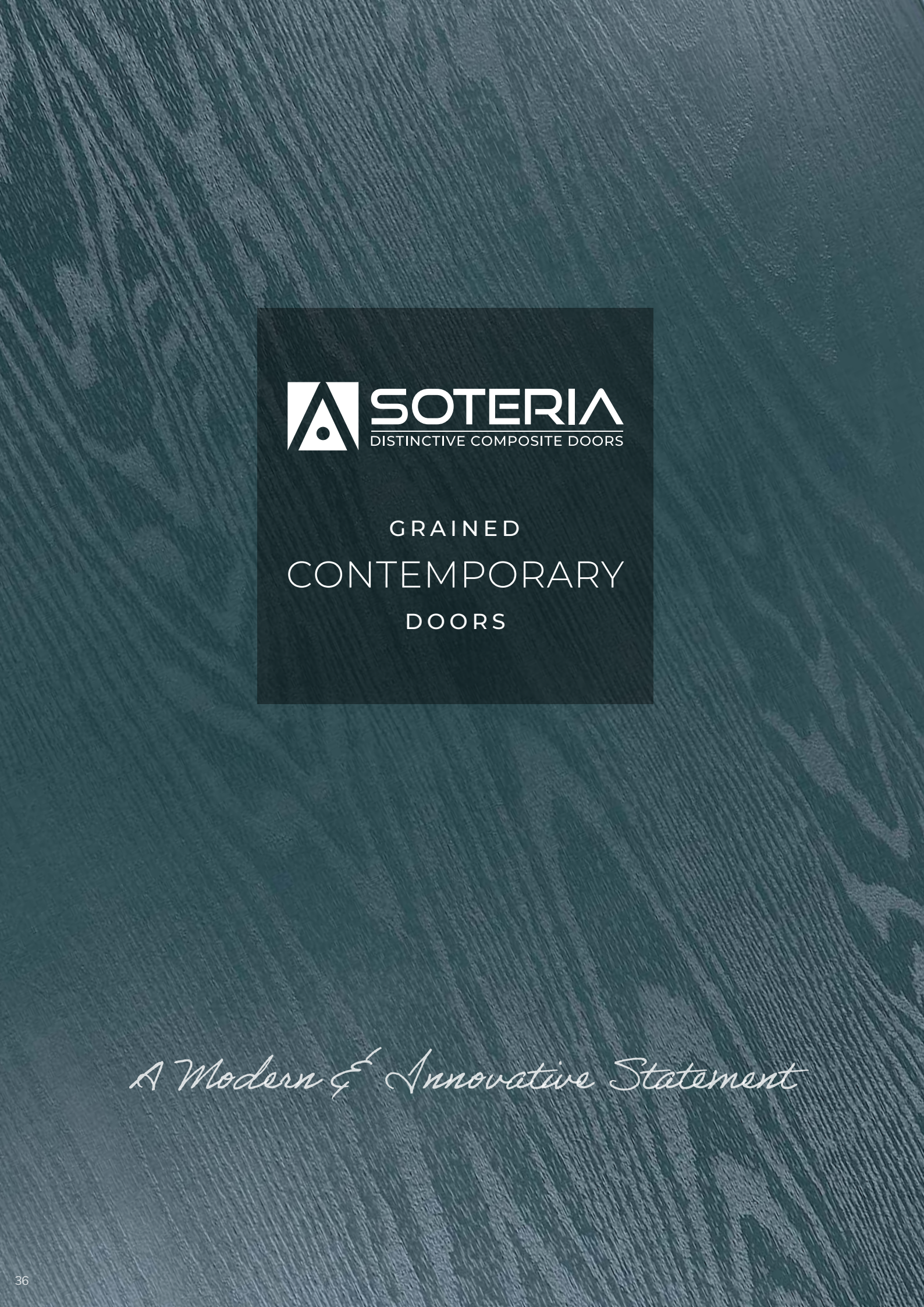


Door Colour: **Cotswold**
Door Glass: **Venetian Blind**





Door Colour: **Bolero** | Door Glass: **Belgravia**


SOTERIA
DISTINCTIVE COMPOSITE DOORS
GRAINED
CONTEMPORARY
DOORS
A Modern & Innovative Statement

Door Colour: **Agate Grey**
Door Glass: **Prestige**



Door Colour: **Twilight**
Door Glass: **Milan**



TRADITIONAL
Farmhouse Option

Door Colour: **Nimbus**
Door Glass: **Trio Diamond**



TRADITIONAL
Farmhouse Option

Door Colour: **Shadow**
Door Glass: **Impression**



GRAINED CONTEMPORARY DOORS

# Chantilly

The facing curves of the glazing detail make a truly modern statement in the Chantilly door.




All doors are available as HYBRID **GRIPCORE** DOORS
See Page 70 for more details

Door Colour: **Black** | Door Glass: **Stardrop**





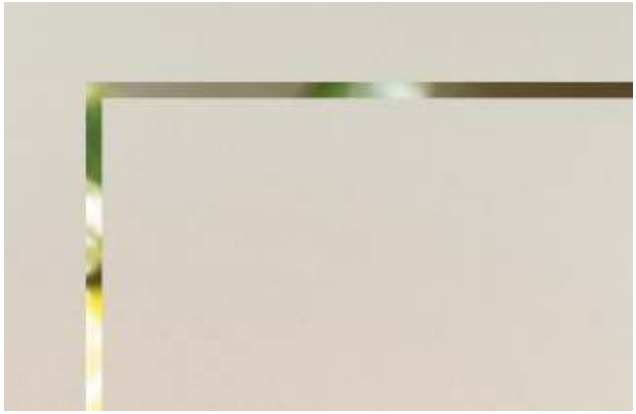
# Seminole

The Seminole is a very popular contemporary door design with an abundance of glazing options and positions.

All doors are available as HYBRID **GRIPCORE** DOORS
See Page 70 for more details



Door Colour: **Florida** | Door Glass: **Victorian Border**





## Doorstyle Options



Seminole 4



Seminole 3

Door Colour: **Putty**
Door Glass: **Prestige**
**Left Option**



Door Colour: **Chartwell Green**
Door Glass: **Mercury**
**Centre Option**



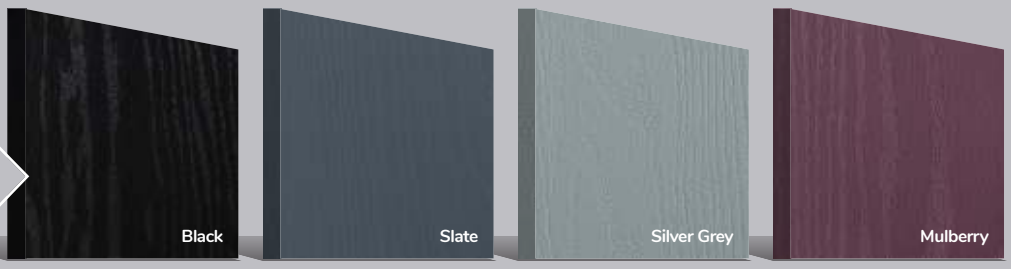
Door Colour: **Mulberry**
Door Glass: **Graphite**
**Right Option**



Door Colour: **Clay**
Door Glass: **Cubic**
**Left Option**



## TRENDING COLOURS






Door Colour: **Clotted Cream**
Door Glass: **Impression**
**Farmhouse Option**
TRADITIONAL



Door Colour: **White**
Door Glass: **Tectronic**



Door Colour: **Anthracite Grey**
Door Glass: **Louisiana**
**Farmhouse Option**
TRADITIONAL

# Vilamoura

The inline slim glazing details on the Vilamoura door is inspired by the European door look.




Door Colour: **Moonshine** | Door Glass: **Milan**







Door Colour: **Anthracite Grey**
Door Glass: **Louisiana**



Door Colour: **Agate Grey**
Door Glass: **Graphite**



Door Colour: **Emerald**
Door Glass: **Cubic**



Door Colour: **French Blue**
Door Glass: **Mercury**

**Farmhouse Option**

TRADITIONAL

Door Colour: **Moonshine**
Door Glass: **Cubic**



Door Colour: **Diablo**
Door Glass: **Tectronic**



Door Colour: **Bright Pink**
Door Glass: **Belgravia**



Door Colour: **Mulberry**
Door Glass: **Victorian Border**

**Copenhagen Option**



CONTEMPORARY

I GRAINED CONTEMPORARY DOORS

# Oakmont

including Copenhagen option

A stunning new design using colour matched cassettes for all colour options.



Door Colour: **Sage** I Door Glass: **Skyline**





# Augusta

With its simple, slim glazed panel and parallel pull handle, the Augusta has a clean modern style.




Door Colour: **Clotted Cream** | Door Glass: **Graphite**







Door Colour: **Bolero**
Door Glass: **Luxor**



Door Colour: **Sage**
Door Glass: **Impression**



Door Colour: **Victory Blue**
Door Glass: **Lotus**



Door Colour: **Citrine**
Door Glass: **Artemis**

Door Colour: **Slate**
Door Glass: **Trinity**



Door Colour: **Bahia Blue**
Door Glass: **Athena**



Door Colour: **Clay**
Door Glass: **Impression**



Door Colour: **Olive Grove**
Door Glass: **Trio Diamond**



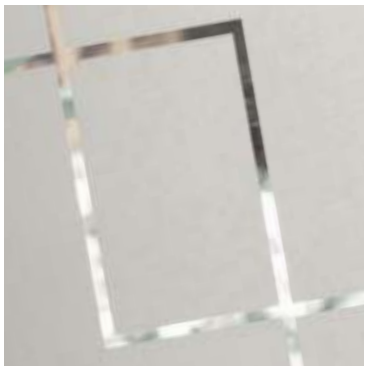
GRAINED CONTEMPORARY DOORS

# Augusta Long

A full length decorative glass alternative to the standard Augusta.



Door Colour: **Nimbus** | Door Glass: **Deco**



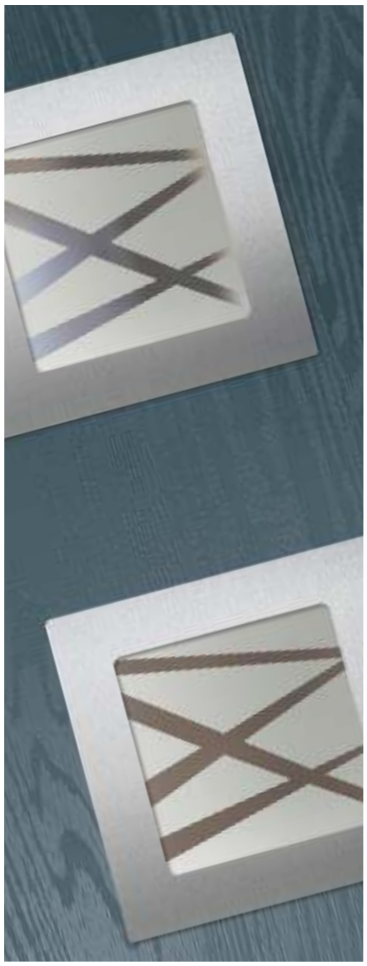


# Inox Nice

The Inox Nice door offers a Mediterranean style with four decorative lites that allow the light to stream in.




Door Colour: **Slate** | Door Glass: **Trinity**





Door Colour: **Clay**
Door Glass: **Vector** (Black Only)

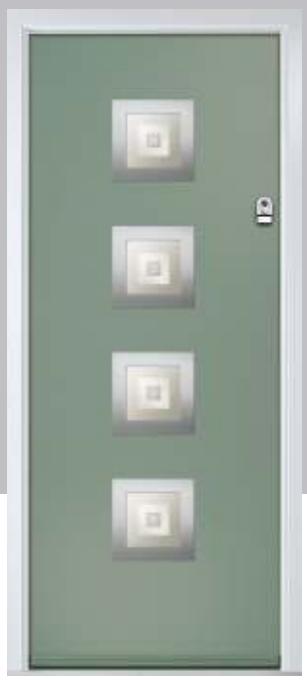


Door Colour: **Anthracite Grey**
Door Glass: **Mercury**



Door Colour: **Silver Grey**
Door Glass: **Graphite**

**Black Option**



Door Colour: **Sage**
Door Glass: **Cubic**

**Links Option**

DESIGNER

Door Colour: **Very Berry**
Door Glass: **Cubic**



DESIGNER

Door Colour: **Shadow**
Door Glass: **Trinity**

**Links Option**



Door Colour: **Nimbus**
Door Glass: **Mercury**

**Black Option**



Door Colour: **Moonshine**
Door Glass: **Graphite**



GRAINED CONTEMPORARY DOORS

# Inox Lyon

Inox Lyon provides a stunning mix of two smaller lites delicately 'bookending' a larger central lite to optimise light penetration.




Door Colour: **Black** | Door Glass: **Skyline**



# Inox Munich

With its large single centre lite drawing the eye, the Inox Munich achieves a bold yet graceful design.




Door Colour: **Clay** I Door Glass: **Aspen**

**Black Option**





Door Colour: **Agate Grey**
Door Glass: **Graphite**



Door Colour: **Anthracite Grey**
Door Glass: **Synergy**



Door Colour: **Black**
Door Glass: **Luxor**

**Links Option**

DESIGNER



Door Colour: **Twilight**
Door Glass: **Satin**

Door Colour: **Victory Blue**
Door Glass: **Graphite**



Door Colour: **Blue**
Door Glass: **Satin**



DESIGNER
**Links Option**

Door Colour: **Military Grey**
Door Glass: **Clear**



**Black Option**

Door Colour: **Irish Oak**
Door Glass: **Cubic**



GRAINED CONTEMPORARY DOORS

# Inox Monaco

With its large single centre lite drawing the eye, the Inox Monaco achieves a bold yet graceful design.



Door Colour: **Anthracite Grey** | Door Glass: **Luxor**



# Inox Barcelona

The sweeping Barcelona design 'oozes' sophistication and is a popular option. Available with or without curve panel.




Door Colour: **Wedgewood** | Door Glass: **Halo** **Black Option**





Door Colour: **Stormy Seas**
Door Glass: **Tokyo** **Left Option**



Door Colour: **Very Berry**
Door Glass: **Halo** **Right Option**



Door Colour: **Black**
Door Glass: **Clear** **Left Option**



Door Colour: **Anthracite Grey**
Door Glass: **Satin** **Links Option**

DESIGNER



Door Colour: **Slate**
Door Glass: **Satin**
**Paris Option**



Door Colour: **Nimbus**
Door Glass: **Rhapsody**
**Biarritz Option**





GRAINED CONTEMPORARY DOORS

# Inox Paris

including Biarritz option

The Inox Paris door delivers flair and grace, and with the Biarritz option, you can make a real statement.



Door Colour: **Irish Oak** | Door Glass: **Rhapsody**


SOTERIA
DISTINCTIVE COMPOSITE DOORS
MONZA II
DESIGNER
DOORS
A Handcrafted & Contemporary Finish



Alaskan Birch Woodgrain



Stone Grey Woodgrain



Mocha Woodgrain



Anthracite Woodgrain



Forest Grey Woodgrain



Slate Grey Woodgrain

## New Range of PATiNA Colours

The Monza II door range is available in 6 unique patina stained handcrafted finishes, each base colour has a carefully selected complementary patina stain designed specifically to enhance the Monza's contemporary slab detailing.




Door Colour: **Stone Grey Woodgrain**

Door colours shown in this brochure should be used for guidance only. We have made every effort to match the colour and stain you see in the brochure so it's as close as possible to our paint when applied to the doors. Due to the nature of the product it is applied to, there is sometimes a difference between them which we cannot avoid. The colour, intensity and sheen level may differ from the paper print version and we do not accept any liability for this for whatever reason. To ensure that you are getting the right colour on your door, ask for your Tradelink colour swatch today.

# Monza II Augusta Long

With its contemporary linear etched detailing, the Monza II is a stunning door available glazed or as a solid door option.




Door Colour: **Anthracite Grey** I Door Glass: **Luxor**





## Doorstyle Options



Augusta Long



Solid

Door Colour: **French Blue**
Door Glass: **Graphite**
**Left Option**



Door Colour: **Mulberry**
Door Glass: **Numbers***
**Right Option**



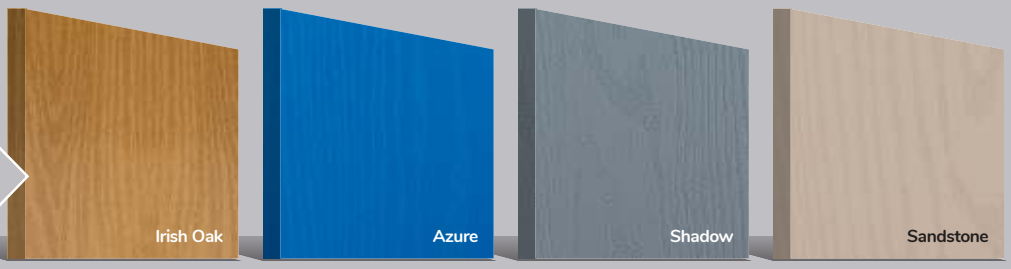

Door Colour: **Dusky Pink**
Door Glass: **Louisiana**
**Left Option**



Door Colour: **Anthracite Grey**
Door Glass: **Quantum**
**Right Option**



## TRENDING COLOURS






Door Colour: **Clay**
Door Glass: **Quadratum**
**Left Option**



Door Colour: **Slate**
Door Glass: **Etch Lines**
**Centre Option**



Door Colour: **Silver Grey**
Door Glass: **Lotus**
**Right Option**

*Numbers is a bespoke glass design, customised to suit your number/ letter requirements. We use a standardised font but the position and scale may differ according to the number of characters requested.

# Monza II Augusta

With its contemporary linear etched detailing, the Monza II is a stunning door available glazed or as a solid door option.




Door Colour: **Silver Grey** | Door Glass: **Quantum**





## Doorstyle Options



Augusta



Solid

Door Colour: **Mulberry**
Door Glass: **Quadratum**
**Left Option**



Door Colour: **Victory Blue**
Door Glass: **Graphite**
**Centre Option**



Door Colour: **Shadow**
Door Glass: **Luxor**
**Centre Option**



Door Colour: **Wedgewood**
Door Glass: **Lotus**
**Right Option**





Door Colour: **Alaskan Birch**
Door Glass: **Etch Lines**
**Centre Option**



Door Colour: **Military Grey**
Door Glass: **Deco**
**Centre Option**

# Monza II Square

With its contemporary linear etched detailing, the Monza II is a stunning door available glazed or as a solid door option.




Door Colour: **Cotswold** | Door Glass: **Louisiana**





## Doorstyle Options



Square 4



Square 3

Door Colour: **Clotted Cream**
Door Glass: **Artemis**
**Left Option**



Door Colour: **Twilight**
Door Glass: **Belgravia**
**Centre Option**



Door Colour: **Nimbus**
Door Glass: **Trinity**
**Right Option**



Door Colour: **Agate Grey**
Door Glass: **Satin**
**Flush Option**





Door Colour: **Sage**
Door Glass: **Cubic**
**Centre Option**



Door Colour: **Stone Grey**
Door Glass: **Space**
**Centre Option**

# Monza II Oakmont

With its contemporary linear etched detailing, the Monza II is a stunning door available glazed or as a solid door option.




Door Colour: **Dusky Pink** | Door Glass: **Victorian Border**





Door Colour: **Stormy Seas**
Door Glass: **Cubic**



Door Colour: **Florida**
Door Glass: **Skyline**



Door Colour: **Azure**
Door Glass: **Graphite**



Door Colour: **Slate**
Door Glass: **Lotus**





Door Colour: **Moonshine**
Door Glass: **Belgravia**



Door Colour: **Citrine**
Door Glass: **Tectronic**

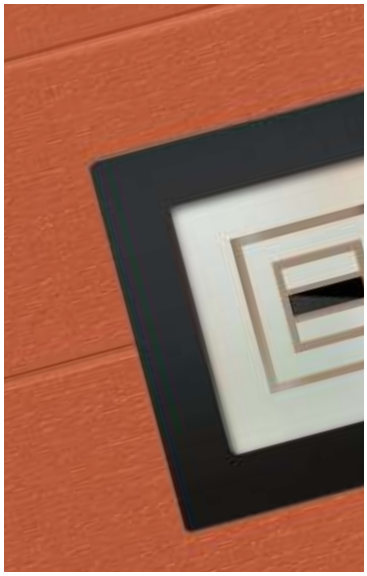
# Monza II Inox Nice

With its contemporary linear etched detailing, the Monza II is a stunning door available glazed or as a solid door option.




Door Colour: **Florida** | Door Glass: **Space**







Door Colour: **Silver Grey**
Door Glass: **Graphite**

**Black Option**



Door Colour: **Mulberry**
Door Glass: **Skyline**



Door Colour: **Alaskan Birch**
Door Glass: **Trinity**

**Black Option**



Door Colour: **Victory Blue**
Door Glass: **Vector** (Black Only)

Door Colour: **Anthracite Grey**
Door Glass: **Cubic**



Door Colour: **Wedgewood**
Door Glass: **Luxor**



Door Colour: **Pale Pink**
Door Glass: **Quantum**

**Black Option**



Door Colour: **Irish Oak**
Door Glass: **Clear**



GRAINED DESIGNER DOORS

# Monza II Inox Monaco

With its contemporary linear etched detailing, the Monza II is a stunning door available glazed or as a solid door option.



Door Colour: **Stone Grey** I Door Glass: **Graphite**





SOTERIA
DISTINCTIVE COMPOSITE DOORS

LINKS

# DESIGNER

DOORS

*The Ultimate Designer Composite Door*

# METALLiC





A new METALLiC finish is available exclusively across the Flat Textured cassette range. Using the latest paint technology, METALLiC adds a bit of sparkle to further enhance the ultimate Designer door, Links.

Available for Links Square, Links Augusta, Links Augusta Long, Links Oakmont and Links Copenhagen designs.



# TWiNTONE





TWiNTONE is the new Designer glazing cassette option intended to offer some serious contrasting design choices for the grey colour door movement.

Available exclusively on the Links Designer door range with the stunning Tradelink Anthracite Grey- Flat Textured cassette for Links Square, Links Augusta, Links Augusta Long, Links Oakmont and Links Copenhagen designs.

Door Colour: **Anthracite Grey**
Door Glass: **Artemis**



Door Colour: **Stormy Seas**
Door Glass: **Graphite**



Door Colour: **Clay**
Door Glass: **Cubic**

Inox Nice **Black Option**



Door Colour: **Very Berry**
Door Glass: **Space**

Inox Nice **Silver Option**



LINKS DESIGNER DOORS

# Links Square

A popular choice with its bold colours and sleek pull handles, makes the perfect statement for a contemporary home.



All doors are available as HYBRID **GRIPCORE** DOORS
See Page 70 for more details

Door Colour: **Slate** I Door Glass: **Trinity**





# Links Oakmont

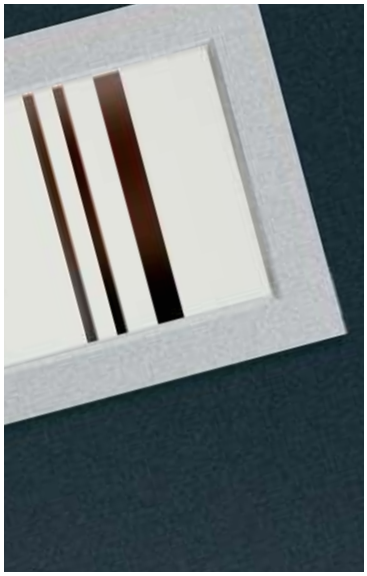
including Copenhagen option

The Links Oakmont door offers a unique, modern style with four decorative horizontal lites that allow light to stream in.




Door Colour: **Anthracite Grey** | Door Glass: **Skyline**



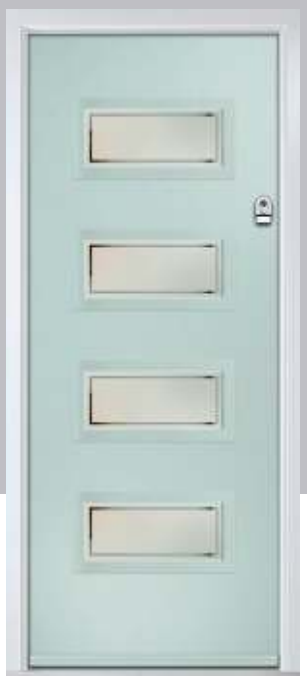




Door Colour: **Silver Grey**
Door Glass: **Belgravia**



Door Colour: **Olive Grove**
Door Glass: **Cubic**



Door Colour: **Moonshine**
Door Glass: **Victorian Border**



Door Colour: **Florida**
Door Glass: **Tectronic**

**Copenhagen Option**

Door Colour: **Mulberry**
Door Glass: **Quantum**



Door Colour: **Wedgewood**
Door Glass: **Deco**



Door Colour: **Shadow**
Door Glass: **Graphite**

Inox Munich
**Black Option**



Door Colour: **Blue**
Door Glass: **Luxor**

Inox Munich
**Silver Option**



LINKS DESIGNER DOORS

# Links Augusta

With its simple, slim glazed panel and parallel pull handle, the Links Augusta has a clean modern style.



Door Colour: **Bahia Blue** | Door Glass: **Lotus**



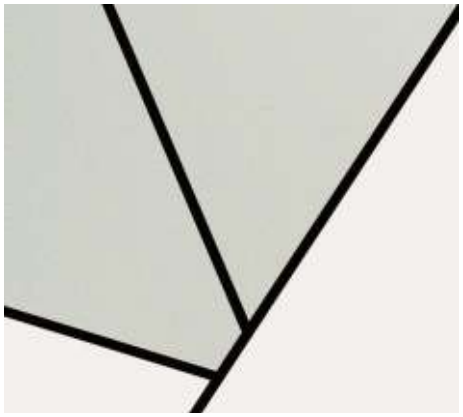


# Links Augusta Long

A full length decorative glass alternative to the standard Links Augusta.




Door Colour: **Agate Grey** | Door Glass: **Tectronic** TWINTONE





## Doorstyle Options



Left



Centre

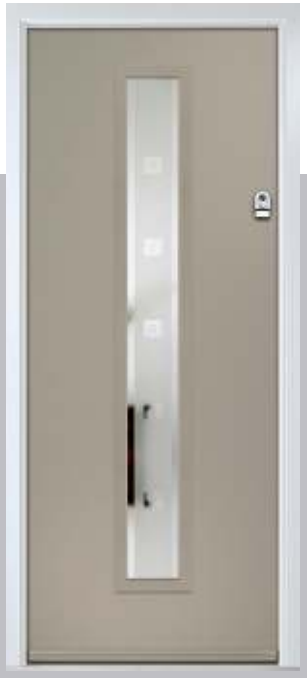


Right

Door Colour: **Stormy Seas**
Door Glass: **Athena**
**Left Option**



Door Colour: **Mushroom**
Door Glass: **Cubic**
**Centre Option**



Inox Monaco
Door Colour: **Agate Grey**
Door Glass: **Graphite**
**Black Option**



Inox Monaco
Door Colour: **Slate**
Door Glass: **Quantum**
**Silver Option**





Door Colour: **Anthracite Grey**
Door Glass: **Louisiana**
METALLIC
**Centre Option**



Door Colour: **Pale Pink**
Door Glass: **Quadratum**
**Centre Option**


SOTERIA
DISTINCTIVE COMPOSITE DOORS
HYBRID
GRIPCORE
DOORS
-Prestigious & Premium Technology

# GRIPCORE

Engineered to deliver a door that is stronger, more rigid & thermally stable than anything on the market.



Tradelink is driven by innovating products which help our customers stand out from the crowd.

Developing a solid core door was a logical step but it needed to push the boundaries. Drawing on the collective experience of our team and our specialist partners, we have created a composite door engineered with superior GRIPCORE technology.

GRIPCORE technology is a hybrid of modern and traditional materials and has been engineered to deliver a door that is stronger, more rigid & thermally stable than anything on the market. The solid inner consists of 3 layers of cross laminated engineered hardwood. This is encased with LVL (Laminated Veneer Lumber) & hardwood stiles and rails for protection against any water ingress, and then pressed with Tradelink's signature 4mm GRP skins.

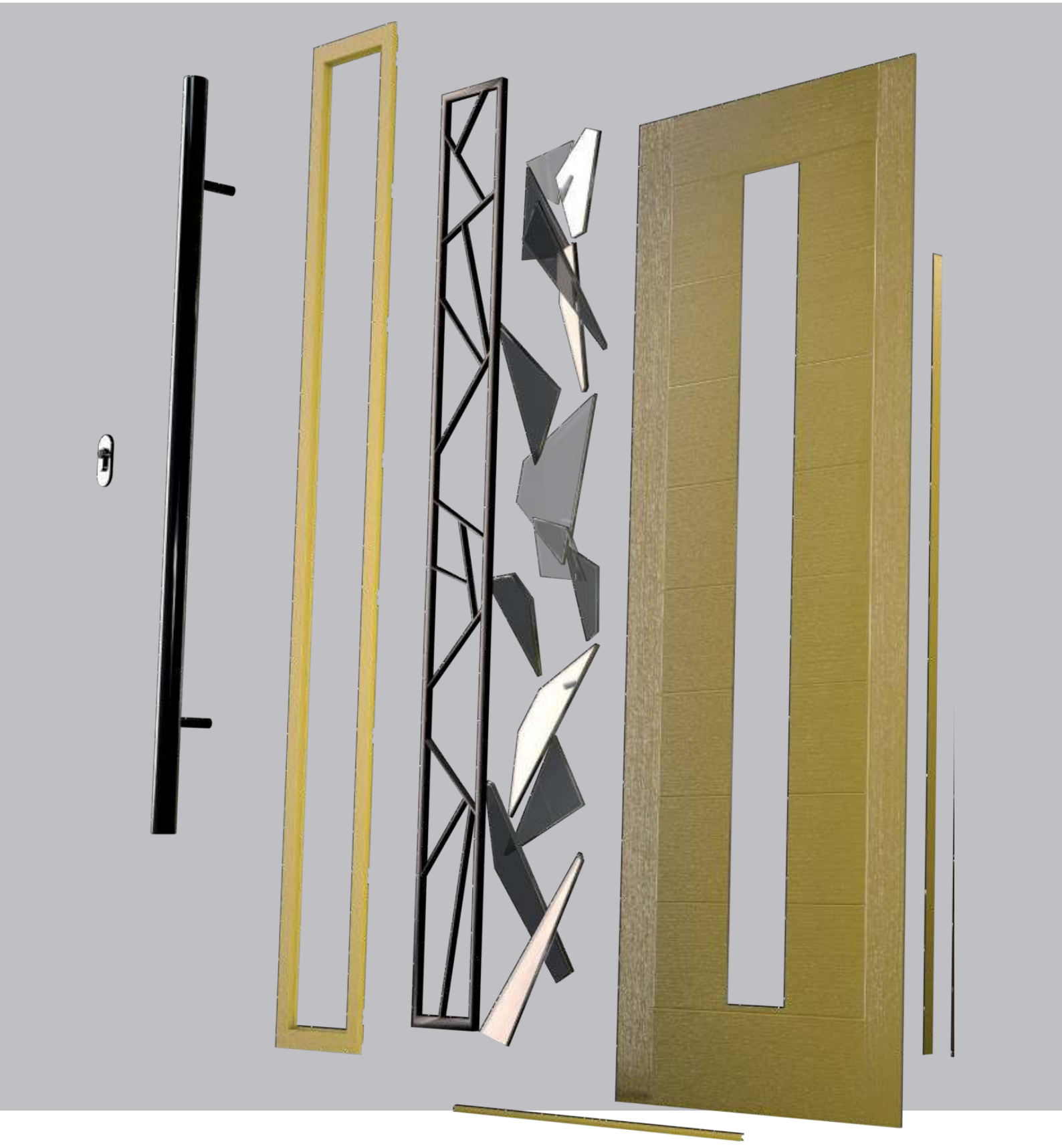
The result is a door that will not crack, move or de-laminate, requires minimal maintenance and will look beautiful and protect the home for years to come.



## Safety & Security – the DNA of GRIPCORE technology.

# GRIPCORE

Engineered to deliver a door that is stronger, more rigid & thermally stable than anything on the market.



GRIPCORE





## Benefits.

- 44mm door blank engineered to the highest specification
- 3mm maximum thermal movement
- No cracking
- No de-lamination
- Bespoke designs, glass and glazing cassettes
- Bespoke colours available

# GRIPCORE



With GRIPCORE technology, we have created the ultimate composite door. The innovative one-size-fits-all makes GRIPCORE a cutting-edge modern-day addition to any home.

After all, a front door is more than just a door. It's a focal point for the home that can really make a statement.

GRIPCORE has a traditional or modern appearance that offers superior benefits to anything on the market. It creates a formidable barrier that requires minimal maintenance. A GRIPCORE door will protect the home against the elements, deter intruders and look beautiful for years to come.

Encased LVL (Laminated Veneer Lumber) & hardwood stiles and rails for stability and protection against water ingress.

3 layered inner core of cross laminated engineered hardwood, creating a stronger, heavier and more robust door, that offers exceptional results when it comes to thermal efficiency too.

Tradelink's signature 4mm GRP skins are pressed onto the core with a unique method, ensuring flawless correlation with the core. Available in three finishes that can be painted any colour, they are a stylish, formidable barrier that requires minimal maintenance.

Engineered to deliver a door that is stronger, more rigid & thermally stable than anything on the market.





3 layered engineered hardwood inner core.



Pressed together to create a solid timber core.



Stronger, more rigid & thermally stable than anything on the market.



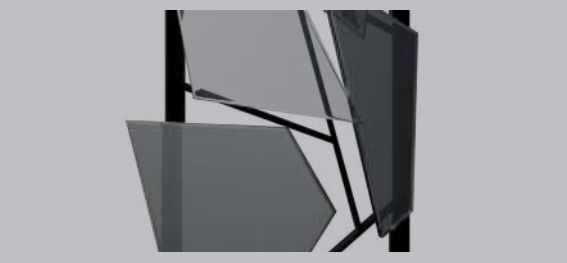
LVL & hardwood rigid outer frame.



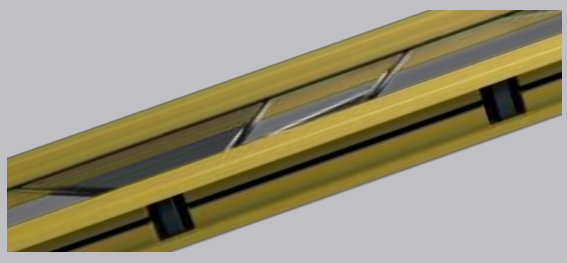
Assembled slab is pressed with Tradelink's signature GRP skins.



Created from the best of both traditional & modern materials.



Available with its own bespoke glass collection.



Create your own statement with GRIPCORE doors.

# YALE Lockmaster AutoEngage

Designed, developed and tested to Yale's exacting standards, delivering high performance security whilst also complementing contemporary and heritage door styles.



The automatic SlamShut lock mechanism, instantly engages security latches from independent trigger points as the door closes - removing the need to lift the handle. The versatile gearbox design allows for decorative key retract and lever operated door furniture.

Improving ease of use for residents with limited dexterity, Yale Lockmaster AutoEngage offers a versatile solution for people and properties.



# Yale Platinum 3 Star Cylinder

Designed to protect homes with anti-snap, anti-bump, anti-pick and anti-pull technology.

Strong, versatile and secure this cylinder offers the ultimate home protection.

- TS007:2014 3 star accredited
- Anti-snap, anti-pick, anti-bump, anti-drill and anti-screw
- Sacrificial external side to defend against snap attacks
- Secured by Design approved







10 YEAR GUARANTEE
10 YEAR MECHANICAL GUARANTEE
10 YEAR GUARANTEE

BSEN1670:2007 GRADE 4

PAS 24

SECURITY LIFETIME GUARANTEE

MADE IN BRITAIN

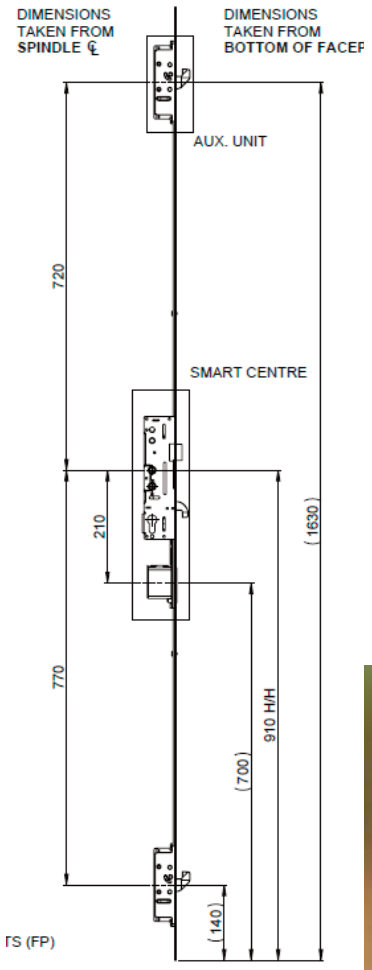
# SensCheck

SensCheck
Door Sensor



Classic multipoint lock

Heritage multipoint lock










As standard your composite door will be installed with a Yale Lift Lever Lockmaster composite door lock.

The Lift Lever lock is “SensCheck Door Sensor” ready and compatible with the Yale Smart Living Range.

The Yale SensCheck Door Sensor puts you fully in control, allowing you to check your door lock status, as well as giving you the ability to track the opening and closing of your door)

# Ironmongery Options

Premium quality window and door hardware range that has been designed to add the ultimate finish. Fully suited, our high quality hardware doesn't just look great, but is also durable, functional and easy to fit.

## Enhance your Door with our High Quality Hardware

Browse through our comprehensive range of door hardware for quality cylinders, handles, hinges and letter plates and, to find the perfect match for your doors. Add real value to your doors with our quality handles and furniture manufactured to the highest standards – available in a wide choice of finishes.

### Quantum Premium Door Handles

Designed with both functionality and aesthetics in mind, our premium door handles deliver a consistent high quality & stylish look.

**Quantum Premium Door Handles are fitted as standard**.



**Lever / Lever Offset Door Handles**



**Lever / Pad Door Handles**



### Superior Stainless Steel Door Handle

Aimed at fabricators wanting to stand out in the marketplace, our sleek Superior Stainless Steel door handles feature a contemporary design that will add aesthetic value to any high-end composite or aluminium door.



Available Brushed Stainless, White, Black, Gold & Chrome

**Dynamic 2D-C Hinge**
A traditional hinge appearance for a composite door combining aesthetics, strength, and durability.

It has two-dimensional direct adjustment with unique patented lateral adjustment so you can 'fit and forget'. High security and strong technical performance meeting PAS 24 and document Q compliance as standard









### Quantum Premium Letterplate



### Superior Stainless Steel Letterplate





## Part M compliant Low Aluminium Threshold





Open In Low Aluminium Threshold





Open Out Low Aluminium Threshold

## Pull Bars



Stainless Steel Pull Bar



Black Powder Coated Stainless Steel Pull Bar

Stainless Steel Pull Bars





Stainless Steel 1200mm Long Square Inline Pull Bar

Made from high quality, 316 grade stainless steel, our Stainless Steel pull bars features unrivalled corrosion resistance, and a sleek, contemporary design.



Stainless Steel Pull Knob

**Slimline Pull Escutcheon**





### Door Knockers, Lettering and Numerals

Perfectly coordinated with the Soteria range of door furniture, our door knockers, lettering and numerals have been designed to complement the look of any door style.

**Please Note:** Due to the various door configurations certain ironmongery combinations may not be possible depending on the door style selected. Typical combinations are illustrated on pages 8-9 door styles or please contact your Tradelink representative who will be able to confirm if your selection is possible.

# Composite Sidepanel Options

For homes with larger openings, we offer a range of sidelight options to complement your door. This option is available with full, matching decorative glass. Size restrictions apply which are shown on page 84.



Door Colour: **Sage** | Door Glass: **Impression**



Carnoustie | Birkdale | Penina (Left) | Penina (Right) | Medinah | Troon | Muirfield | Solid

Door Colour: **Agate Grey**
Door Glass: **Tiffany**

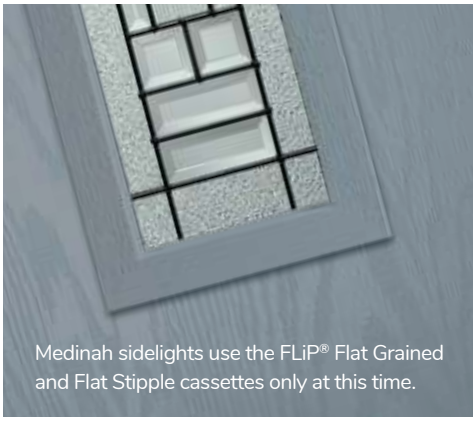


Door Colour: **Mulberry**
Door Glass: **Trio Diamonds**





Door Colour: **Shadow**
Door Glass: **Louisiana**



Medinah sidelights use the FLiP® Flat Grained and Flat Stipple cassettes only at this time.



Door Colour: **Wedgewood**
Door Glass: **Hathaway**

# GLAZING

## Decorative Glass Options

Decorative Glass transforms doors and makes a personal statement. We offer a range of styles to suit all budgets and tastes from contemporary styling to traditional choices. All our decorative glass is manufactured to the highest possible standards.



## TRADITIONAL



### Artisan

Striking and flowing elliptical shapes join an array of crystal clear diamond bevels to create a dazzling effect. Glue chip surrounding textures provide a perfect contrasting finish.



### Astoria

An Edwardian era design created using a combination of rich coloured glass of varying texture. Encapsulated inside a triple glazed unit to combine traditional leaded glass with 21st Century performance.



### Athena

The Athena gracefully combines brilliant cut lines and a clean sandblast finish. The understated half glazed model is a great option as a simple glass design for a back door.



### Belgravia

A Victorian inspired repeat design with a delicate star motif set into a diamond pattern. The combination of etched and clear glass works beautifully well on this traditional timeless design.



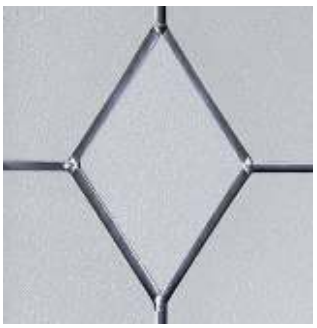
### Birchwood

The purity of this linear range draws its inspiration from Frank Lloyd Wright. Hints of cubism come together with leading edge glass technology to create a wonderful multi-textured finish.



### Bloomsbury

An impressive large bevel cluster for those looking for a real feature statement. The Bloomsbury bevels will refract light beautifully and it's intricate detail is unsurpassed.



### Carrington

Only available in our Carnoustie door, this simple design and uses traditional lead on a stipple backing glass. The diamond lead design sits proud to the outer pane when glazed into the door.



### Diamonte

Offset diamond clear bevels of the Diamonte design provide a particularly modern finish. This contemporary design is finished to the highest standard with zinc and soldered joints.



## Essence

A 1930's style decorative glass design combining a range of bold heritage colours and textured glasses with blackened caming and traditional soldered joints.



## Grange

Our Bullion uses new techniques to create a very deep cut and impressive look. The circular bands create prisms of light and the design works very well in all styles of property.



## Hathaway

Antique coloured glass is joined using a stunning black came and weld. All is encapsulated within the insulated unit for easy upkeep and to protect the design.



## Indulgence Grey

The delicately shaped clear glass bevels glisten against the etched glass and create a look of understated and tasteful elegance.







## Lanesborough

Genuine coloured Spectrum Glass with blackened cames combine to create this stunning leadlight design, reminiscent of the Victorian era. With Lanesborough, you can now have all the benefits of traditional leadlights, with the performance and thermal properties you would expect in your door. **Available in 3 border colours: Amber, Blue or Green.**



## Numbers*

A custom house number as a combination of clear and etched glass, is available on a range of standard glass sizes.



## Optimal

Simulated divided lights create the look of individual panes of glass, whilst maintaining the performance benefits of a single double glazed unit.



## Onyx

Beautifully handcrafted, the geometry of the brilliant cut recurring diamond motif, complemented by etch effect glass, bring privacy and security to your home.



## Prestige

An ageless classic design with crystal cut bevels surrounded by a stipple backing glass. The design incorporates clean zinc lines and traditional welded joints.





## Renaissance

'Renaissance' epitomises ultimate luxury. An ornate clear bevel cluster will shimmer and refract natural light beautifully. This lush option is available with the choice of a clear or black crystal cut border.



## Stardrop

Stardrop features delicate star drops in a sparse pattern giving a high level of obscurity through the etched texture of the glass.



## Tiffany

The Tiffany is reminiscent of designs used in the Victorian period. It uses a combination of vibrant coloured glasses against a background of softly rippled glass, with blackened cames.



## Tranquility Zinc

This extremely popular model combines multiple cut bevels and striking backing textures all encapsulated with the insulated glass unit.



## Trio Diamonds

The finest quality of hand crafted decorative triple-glazing with a contemporary zinc finish. Luxury crystal cut bevels are sealed securely between 2 panes of safety glass to ensure good looks for many years to come.



## 4 Bevel

A simple glass design combining 4 clear bevelled glass squares and blackened caming that allows the light to flood.

*Numbers is a bespoke glass design, customised to suit your number/ letter requirements. We use a standardised font but the position and scale may differ according to the number of characters requested.

# CONTEMPORARY



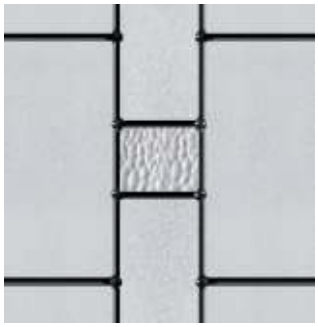
## Artemis

Simple but extremely effective. The Artemis features an etched glass centre with a clear surrounding border. A strong option for both traditional and modern homes alike.



## Aspen

This European style design is produced using high grade brushed stainless Inox elements, that are bonded to the centre pane of glass. This combination provides a unique contrast.



## Aztec

A luxury triple glazed option, featuring modern black came with hammered and stipple backing glass. This crisp design offers very high levels of privacy and allows lots of light throughout any entrance.



## Cubic

The concentric squares inside a band of sandblasted glass is a subtle take on our Vector design. The Difuso glass ensures high levels of privacy whilst maintaining light transmission.



## Deco

Exclusively commissioned by glass artisans, Deco uses a sophisticated frosted backing glass coupled with clear dividing lines that create a simple, elegant and highly desirable contemporary design.



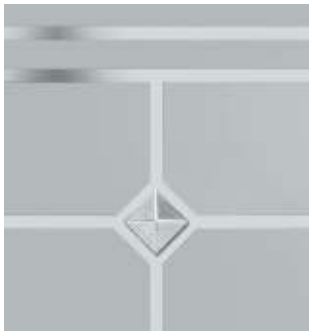
## Halo

A stunningly simple design, Halo is created using hand cut glass centres, that are polished and bonded within a clear border. The contrast offers a beautiful combination.



## Luxor

Intricate laser cut brushed stainless steel is inset within each triple glazed panel and located with zinc joining strips. A heavily embossed backing glass offers good levels of privacy.



## Mercury

A modern clear design laced into an etched backing glass with feature clear glass bevels. Mercury has a chic look with the glass bevels siting proud to the outer glass pane.



## Milan

A modern yet understated, sleek decorative door glazing. A blend of deep cut glass bevels and 'reed' highly obscure backing glass combine perfectly to reveal an extremely alluring finish.



## Panama

A sophisticated, contemporary design incorporating various glass textures with clear 'came' lines. Panama is a twist on lineal Art Deco period style.



## Rhapsody

Rhapsody is designed to focus on European styling that suits the door that surrounds them. Contemporary, clean, simple etched designs that have proved very popular.



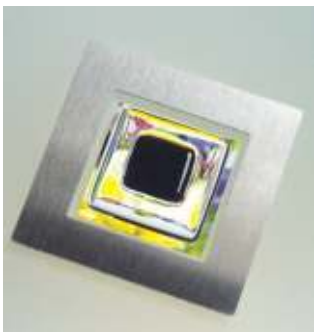
## Synergy

A modern twist on a traditional technique, Synergy combines hand-cut textured glass pieces, contemporary fused glass elements and polished zinc cameing.



## Tokyo

Tokyo is designed to focus on European styling that suits the door that surrounds them. Contemporary, clean, simple etched designs that have proved very popular.



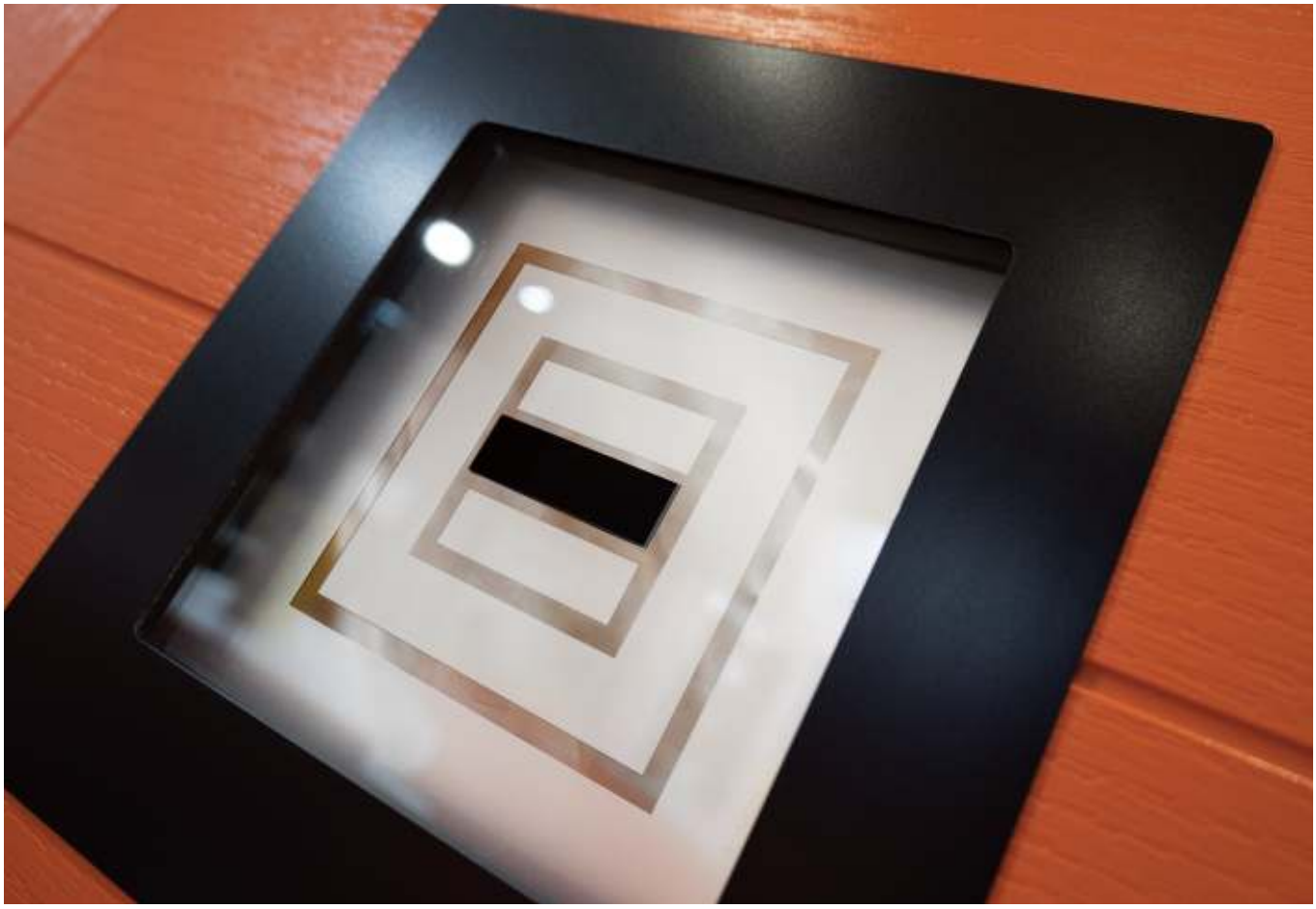
## Vector

By combining Fusion glass tiles with small stainless steel elements and etched glass, Vector is a strikingly modern glazing option that is ideally suited for contemporary doorsets.



## Victorian Border

Obscure delicately sandblasted glass combined with a crisp clear keyline gives Victorian Border a classical simplicity that is equally in place in contemporary and traditional doors.



DESIGNER



### Bold Pink

Inspired by Pop Art and developed into a decorative glass design unlike anything else available by our design consultant Jeyda, Bold Pink makes the ultimate statement.



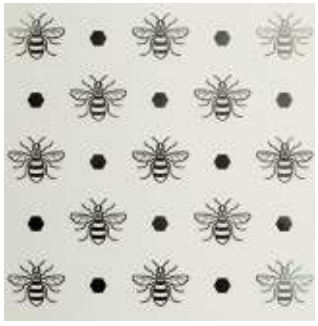
### Etch Lines

The simplicity of the clear lines against the etched effect gives a truly contemporary, minimalist look that combines privacy and design.



### Graphite

Graphite is modernity at its best. Using the latest weld-free caming technology in stunning matt black, it is a modern take on decorative glass which will complement any contemporary door.



### Hive

Hive has always been a icon of hard work, but more recently, promotes the ideal of togetherness. It's roots have been based in Manchester for centuries – but can be seen across the UK as a symbol of nature.



### Impression

Stunning black chrome caming combined with satin and grey bevelled glass pieces, Impression makes a striking statement encapsulated inside a double glazed unit for easy cleaning.



### Kew

Kew combines intricate bevel work and soft water glass against a background of obscure etched glass. The central flower motif will make a stunning focal point for any door.



### Lotus

Using the 'weld-free' chrome finish aluminium cames, combined with bevelled glass pieces and etched Millenium glass, Lotus is a truly stunning yet simple design.

# DESIGNER



## Louisiana

The complex bevelled design combined with stunning textured glass creates a design with undoubted kerb appeal and 'Wow Factor'.





## Metallic

Metallic is a brand-new innovation that combines a striking etched backing design with ultra-modern brushed stainless steel effect inserts. Perfect for those seeking the very latest contemporary finish.



## Metropolis

Metropolis is inspired by the Art Deco designs of the 1930's and, with its bold design and colourways, it looks equally at home in both traditional and more modern door settings.



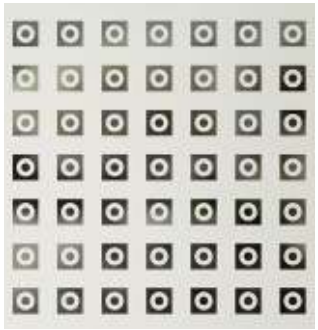
## Peak

From the unique Jeyda design collection, Peak is a fabulously unique design with an array of colours and textures combined with fine black lines.



## Quantum

Combining our soft acid etched Difuso glass with the deeper texture of the sandblasted design creates a modern, striking glass perfectly suited for contemporary doors.



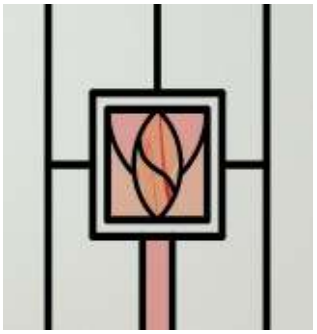
## Quadratum

The Etched glass squares with delicate clear circles inset in the pattern is a modern twist on the traditional etched glass style.



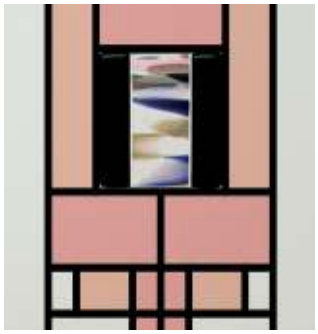
## Skyline

A simplistic yet strikingly modern glass design, Skyline uses a combination of multi-width clear lines against a background of delicately sandblasted glass.



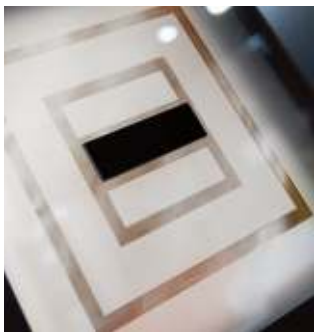
## Soul Pink

The combination of delicate pink colours with varying levels of transparency, combine to create a modern design with a nod to the mid-century modern design style.



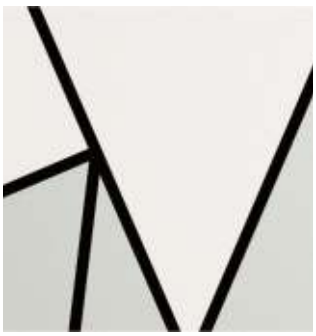
## Spirit Pink

Bold colours and textures glass effects are combined with a beautiful, fused glass motif.



### Space

Minimalist and stylish, Space is a modern geometric design of an etched glass design, offset with 3-dimensional black glass elements, encapsulated inside a triple glazed unit.



### Tectronic

A truly contemporary design from our in-house designer Jeyda. The geometric shapes are combined with neutral greys and black glass colours to create a design unlike anything else on the market today.



### Trinity

The multi-width lines of Difuso soft acid etched glass contrast beautifully with the deeper texture of the sandblasting to create a truly modern design.

# GLAZING

## Clear or Obscure Glass Options

The majority of our door styles are also available in a standard range of 4 carefully selected Low-E toughened patterned glass options or Low-E toughened clear glass. (Laminated versions also available).



### Minster

Minster pays homage to historic hammered glass and is most suited to period homes or more traditional door styles.



### Stippolyte

The timeless appeal of this stipple effect glass makes it one of our most popular options. The surface texture offers very high levels of obscurity and the design suits most door and house styles.



### Cotswold

A more heavily textured pattern resembling water cascading over a surface. It is one of our most popular patterns and is especially suitable for doors that require higher levels of privacy.



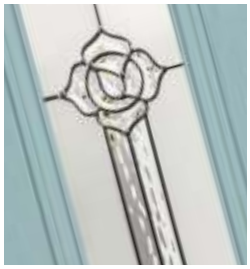
### Satin

Satin glass is an acid etched glass that offers high levels of privacy. It is a very neutral finish similar to sandblast and is ideal for use in both traditional and contemporary doors.

GLAZING

## Decorative Glass Availability

Our multitude of decorative glass designs and options, paired with a wide range of door styles enables you to personalise your door effortlessly.











| TRADITIONAL | Carnoustie | Birkdale | Penina | Pinehurst | Troon | Muirfield | Riviera | Portrush | Sunburst | Lytham | Lytham 4Grid | Lytham 9Grid | Turnberry | Turnberry 11Grid | Gleneagles | Gleneagles 4Grid | St Andrews | Belfry 1 & 3 | Pevero | Sunningdale | Merion | Merion 4Grid |
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| Venetian Blind | | | | | | | | | | ■ | | | | | ■ | | | | | | ■ | |
| Victorian Border | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | | ■ | | | ■ | | ■ | | ■ | ■ | ■ | ■ | ■ | |

| CONTEMPORARY | Chantilly | Seminole 3 / 4 / 5 | Vilamoura | Oakmont / Copenhagen | Augusta | Augusta Long | Square 3 & 4 | Inox Nice | Inox Lyon | Inox Munich | Inox Monaco | Inox Barcelona | Inox Paris / Biarritz |
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| DESIGNER | Monza II Augusta Long | Monza II Augusta | Monza II Square 3 & 4 | Monza II Oakmont | Monza II Inox Nice | Monza II Inox Monaco | Links Square 3 & 4 | Links Oakmont / Copen | Links Augusta | Links Augusta Long |
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| Hathaway | | | | | | | | | | |
| Hive | | | | | | | | | | |
| Impression | ■ | ■ | | | | | | | ■ | ■ |
| Indulgence Grey | | | | | | | | | | |
| Kew | | | | | | | | | | |
| Lanesborough | ■ | | ■ | | | | ■ | | | ■ |
| Lotus | ■ | ■ | | ■ | | | | ■ | ■ | ■ |
| Louisiana | ■ | | ■ | | | | ■ | | | ■ |
| Luxor | ■ | ■ | | | | ■ | | | ■ | ■ |
| Mercury | | | | | ■ | | | | | |
| Metallic | ■ | ■ | ■ | ■ | | | ■ | ■ | ■ | ■ |
| Metropolis | | | | | | | | | | |
| Milan | | | | | | | | | | |
| Numbers | ■ | ■ | | | | | | | ■ | ■ |
| Onyx | | | | | | | | | | |
| Optimal | | | | | | | | | | |
| Panama | | | | | | | | | | |
| Peak | | | | | | | | | | |
| Prestige | | | | | | | | | | |
| Quadratum | ■ | ■ | | | | | | | ■ | ■ |
| Quantum | ■ | ■ | | | | ■ | | | ■ | ■ |
| Renaissance | | | | | | | | | | |
| Rhapsody | | | | | | | | | | |
| Skyline | | | | ■ | ■ | | | ■ | | |
| Soul Pink | | | | | | | | | | |
| Space | | | ■ | | ■ | | ■ | | | |
| Spirit Pink | | | | | | | | | | |
| Stardrop | | | | | | | | | | |
| Synergy | | | | | | | | | | |
| Tectronic | ■ | | | ■ | | | | ■ | | ■ |
| Tiffany | ■ | | | | | | | | | ■ |
| Tokyo | | | | | | | | | | |
| Tranquility Zinc | | | ■ | | | | ■ | | | |
| Trinity | ■ | | ■ | | ■ | | ■ | | | ■ |
| Trio Diamond | ■ | | | | | | | | | ■ |
| Vector | | | | | ■ | | | | | |
| Venetian Blind | | | | | | | | | | |
| Victorian Border | ■ | ■ | ■ | ■ | | | ■ | ■ | ■ | ■ |

# Composite Door Sizing

Due to the number of PVC-u profiles available to produce our composite door, certain restrictions in size could apply. The sizes below are an estimation only of the typical range using a standard 70mm outer frame with a 50mm internal height and the definitive size range will be confirmed dependent on survey.

| | | | Height with Standard PVC Cill | Height with Low Threshold Cill | Width |
|---|---|---|---|---|---|
|  | Single Door | Minimum | 2003mm | 1983mm | 823mm |
| | | Maximum | 2103mm | 2083mm | 1022mm |
|  | Door with Single Composite Sidelight | Minimum | 2003mm | 1983mm | 1278mm |
| | | Maximum | 2103mm | 2083mm | 1497mm |
|  | Door with Single Glazed Sidelight | Minimum | 2003mm | 1983mm | 1095mm |
| | | Maximum | 2103mm | 2083mm | 2145mm |
|  | Door with Double Composite Sidelight | Minimum | 2003mm | 1983mm | 1733mm |
| | | Maximum | 2103mm | 2083mm | 1972mm |
|  | Door with Double Glazed Sidelight | Minimum | 2003mm | 1983mm | 1368mm |
| | | Maximum | 2103mm | 2083mm | 3376mm |

## Part M Compliance

| | | | Existing Buildings | New Buildings |
|---|---|---|---|---|
|  | Door Width Compliance for Wheelchair Entry | Frame Size | 940mm | 985mm |
| | | Minimum Clear Opening | 775mm | 825mm |

## Minimum/Maximum Door Blank Size Chart

| | Maximum Height | Minimum Height | Maximum Width | Minimum Width |
|---|---|---|---|---|
| All door styles where allowed by design with the exceptions below. Please check via the online ordering system. | 2013mm | 1913mm | 914mm | Unglazed: 682mm Glazed: 740mm (45mm) or 715mm (35mm)* |
| Gleneagles / St Andrews | 2013mm | 1913mm | 904mm | 762mm |
| Monza II Solid and Glazed | 2013mm | 1913mm | 914mm | 740mm |
| Side Panels | 2013mm | 1913mm | 352mm | 332mm |

* Dependent upon glazing position(s)

# Tradelink Cut Out and Glass Size Chart

| Soteria Door Style | Cassette Description | Cassette Code | Connectors Required | Glass Size | | Cut Outs | |
|---|---|---|---|---|---|---|---|
| | | | | Width | Height | Width | Height |
| **Augusta** | Augusta | **DCC-AG-FG** (Flat Grain)<br>**DCC-AG-FS** (Flat Stipple) | 20 | **203mm** | **1219mm** | **229mm** | **1245mm** |
| **Augusta Long** | Augusta Long | **DCC-AGL-FG** (Flat Grain)<br>**DCC-AGL-FS** (Flat Stipple) | 20 | **177mm** | **1625mm** | **204mm** | **1651mm** |
| **Belfry** | Square | **DCC-SQU** (Standard)<br>**DCC-SQU-FG** (Flat Grain)<br>**DCC-SQU-FS** (Flat Stipple) | 8 | **203mm** | **203mm** | **229mm** | **229mm** |
| **Belfry 3** | Square x 3 | **DCC-SQU** (Standard)<br>**DCC-SQU-FG** (Flat Grain)<br>**DCC-SQU-FS** (Flat Stipple) | 8 | **203mm** | **203mm** | **229mm** | **229mm** |
| **Birkdale** | Twin Square to Round | **DCC-TVSR** (Standard) | 16 | **203mm** | **912mm** | **229mm** | **938mm** |
| **Carnoustie** | Twin Vertical | **DCC-TV** (Standard) | 16 | **203mm** | **912mm** | **229mm** | **938mm** |
| **Chantilly** | Half Moon x 2 | **DCC-HM** (Standard) | 9 | **550mm** | **250Rmm** | **575mm** | **275Rmm** |
| **Copenhagen** | Oakmont x 4 | **DCC-OM-FG** (Flat Grain)<br>**DCC-OM-FS** (Flat Stipple) | 12 | **457mm** | **203mm** | **483mm** | **229mm** |
| **Gleneagles** | Gleneagles | **DCC-GLE** (Standard) | 20 | **558mm** | **1219mm** | **584mm** | **1245mm** |
| **Gleneagles 4 Grid** | Gleneagles 4 Grid | **DCC-GLE4** (Standard) | 20 | **558mm** | **1219mm** | **584mm** | **1245mm** |
| **Lytham** | Half Glazed | **DCC-HG** (Standard) | 20 | **558mm** | **912mm** | **585mm** | **938mm** |
| **Lytham 4 Grid** | Half Glazed 4 Grid | **DCC-HG4** (Standard) | 20 | **558mm** | **912mm** | **585mm** | **938mm** |
| **Lytham 9 Grid** | Half Glazed 9 Grid | **DCC-HG9** (Standard) | 20 | **558mm** | **912mm** | **585mm** | **938mm** |
| **Merion** | Merion | **DCC-MER** (Standard) | 16 | **558mm** | **583mm** | **584mm** | **609mm** |
| **Merion 4 Grid** | Merion 4 Grid | **DCC-MER4** (Standard) | 16 | **558mm** | **583mm** | **584mm** | **609mm** |
| **Muirfield** | Twin Top x 2 | **DCC-TT** (Standard) | 8 | **203mm** | **152mm** | **229mm** | **178mm** |
| **Oakmont** | Oakmont x 4 | **DCC-OM-FG** (Flat Grain)<br>**DCC-OM-FS** (Flat Stipple) | 12 | **457mm** | **203mm** | **483mm** | **229mm** |
| **Penina** | Twin Eye Brow LH | **DCC-TVEL** (Standard) | 16 | **203mm** | **912mm** | **229mm** | **938mm** |
| | Twin Eye Brow RH | **DCC-TVER** (Standard) | 16 | **203mm** | **912mm** | **229mm** | **938mm** |
| **Pevero** | Square | **DCC-SQU** (Standard)<br>**DCC-SQU-FG** (Flat Grain)<br>**DCC-SQU-FS** (Flat Stipple) | 8 | **203mm** | **203mm** | **229mm** | **229mm** |
| **Pinehurst** | Square x 2 | **DCC-SQU** (Standard)<br>**DCC-SQU-FG** (Flat Grain)<br>**DCC-SQU-FS** (Flat Stipple) | 8 | **203mm** | **203mm** | **229mm** | **229mm** |
| **Portrush** | Half Moon | **DCC-HM** (Standard) | 9 | **550mm** | **250Rmm** | **575mm** | **275Rmm** |
| **Riviera** | Half Moon | **DCC-HM** (Standard) | 9 | **550mm** | **250Rmm** | **575mm** | **275Rmm** |
| | Mid Panel x 2 | **DCC-MP** (Standard) | 12 | **203mm** | **609mm** | **229mm** | **635mm** |
| **Seminole 3** | Twin Tops x 3 | **DCC-TT** (Standard) | 8 | **203mm** | **152mm** | **229mm** | **178mm** |
| **Seminole 4** | Twin Tops x 4 | **DCC-TT** (Standard) | 8 | **203mm** | **152mm** | **229mm** | **178mm** |
| **Square 3** | Square x 3 | **DCC-SQU** (Standard)<br>**DCC-SQU-FG** (Flat Grain)<br>**DCC-SQU-FS** (Flat Stipple) | 8 | **203mm** | **203mm** | **229mm** | **229mm** |
| **Square 4** | Square x 3 | **DCC-SQU** (Standard)<br>**DCC-SQU-FG** (Flat Grain)<br>**DCC-SQU-FS** (Flat Stipple) | 8 | **203mm** | **203mm** | **229mm** | **229mm** |
| **St Andrews** | Craftsman (Screw/Plug)<br>Glass height to radius 260mm<br>Glass radius 622mm | **U429** | 16<br>Screws | **584mm** | **332mm** | **609mm** | **280mm** |
| **Sunburst** | Sunburst | **DCC-HM5** (Standard) | 9 | **550mm** | **250Rmm** | **575mm** | **275Rmm** |
| **Sunningdale** | Mid Panel | **DCC-MP** (Standard) | 12 | **203mm** | **609mm** | **229mm** | **635mm** |
| **Troon** | Twin Tops x 2 | **DCC-TT** (Standard) | 8 | **203mm** | **152mm** | **229mm** | **178mm** |
| | Mid Panel x 2 | **DCC-MP** (Standard) | 12 | **203mm** | **609mm** | **229mm** | **635mm** |
| **Turnberry** | Half Glazed Round Top | **DCC-HGR** (Standard) | 17 | **558mm** | **912Rmm** | **585mm** | **940Rmm** |
| **Turnberry Grid** | Half Glazed Round Top 11 Grid | **DCC-HGR11** (Standard) | 17 | **558mm** | **912Rmm** | **585mm** | **940Rmm** |
| **Vilamoura** | Twin Top x 2 | **DCC-TT** (Standard) | 8 | **203mm** | **152mm** | **229mm** | **178mm** |
| | Twin Vertical x 1 | **DCC-TV** (Standard) | 16 | **203mm** | **912mm** | **229mm** | **938mm** |

# Technical Specifications

## SOTERIA 44mm Door

- **Grained GRP SMC skins are available in a wide variety of styles and colours including wood stains**
- **Stiles and Rails are manufactured from a water-resistant polymer**
- **LVL is used as the main internal reinforcement**
- **Skins and sub frame are bonded with a Urethane Adhesive Resin**
- **The door is filled with CFC-Free Polyurethane Foam density 44.5 - 45.5kg/m$^3$**
- **Superior heat and sound insulation**
- **Complimentary choice of grained reglazeable cassettes**
- **Centre Pane Value of approximately 0.44**
- **Doors have exceeded the requirements of PAS24**
- **Q-Marked with full manufacturing traceability**

## Glass

All the double and triple glazed units used in our doors are manufactured to the highest standard and come with internationally recognised accreditations for performance, strength and thermal efficiency.

**High Performance Units**
All units are made with toughened glass to comply with EN12150, the International standard for safety glass. All units are manufactured to the EN1279 standard for quality of seal and life expectancy and come with a manufacturer's 10 year warranty.

**Thermally Efficient**
All the clear or obscure glass units in our range have insulating features as standard. They are manufactured using low emissivity glass and the airspace is filled with Argon gas to give industry leading thermal efficiency. In addition, we only use warm edge spacer systems.

**Security and/or Safety Option**
Most glazing options can be supplied with an upgrade where the outer pane of toughened glass is replaced with laminated glass which holds together when shattered.



# Care and Maintenance

Your new door should keep safe and secure for years to come however with all products and especially those that are exposed to the elements we recommend that you carry out a care and maintenance routine.

- **Door frames should be washed with warm soapy water, however stubborn stains can be removed using specialist PVC-u cleaners and by following the manufacturers' guidelines.**
- **The door leaf should only be cleaned using warm water or non-aggressive composite door wipes. No solvent-based product or abrasives should be used as these will damage the surface of the skin.**
- **External glass should be cleaned with warm soapy water and cleaned with a proprietary glass cleaner.**
- **Hardware can be cleaned with a mild detergent and wiped clean. No harsh chemicals or abrasives should be used.**
- **Maintenance of the door may be required to maintain any guarantees from the installer. Hinges should be lubricated with engineering oil. Cylinders can be lubricated with Teflon-based products only, as other oils may cause degradation. If necessary, a small amount of lubricant can be applied to the moving parts such as letterplates, handles and knockers.**



# The Tradelink Difference...



We're committed to maintaining a variety of choice when it comes to composite doors.

Innovation, thanks to our close collaboration is key to providing the biggest choice for our customers and ensuring we offer the largest range of composite door styles on the market.

Our products are fit and forget - the return rate for doors back once installed is less than 1% of total sales.

An approachable, open-door policy with customer-centric culture: customers can communicate with Tradelink staff at every level. No problem is too big or too small for our team.

Wherever possible, we come up with solutions to balance raw material and currency fluctuations, without simply passing on costs to our customers.

Significant investment has been made into Tradelink facilities, staff, IT systems, tooling and engineering, automation and marketing to ensure our strategic growth is managed.

Privately owned and proud to be independent.

SOTERIA

DISTINCTIVE COMPOSITE DOORS









**Tradelink Direct Limited**
Marwick Road I March I Cambridgeshire
PE15 8PH

Telephone: 01354 657650 I Email: info@tradelinkdirect.co.uk
**www.tradelinkdirect.co.uk**

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